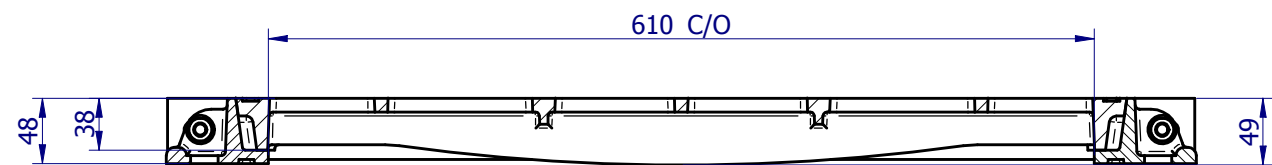
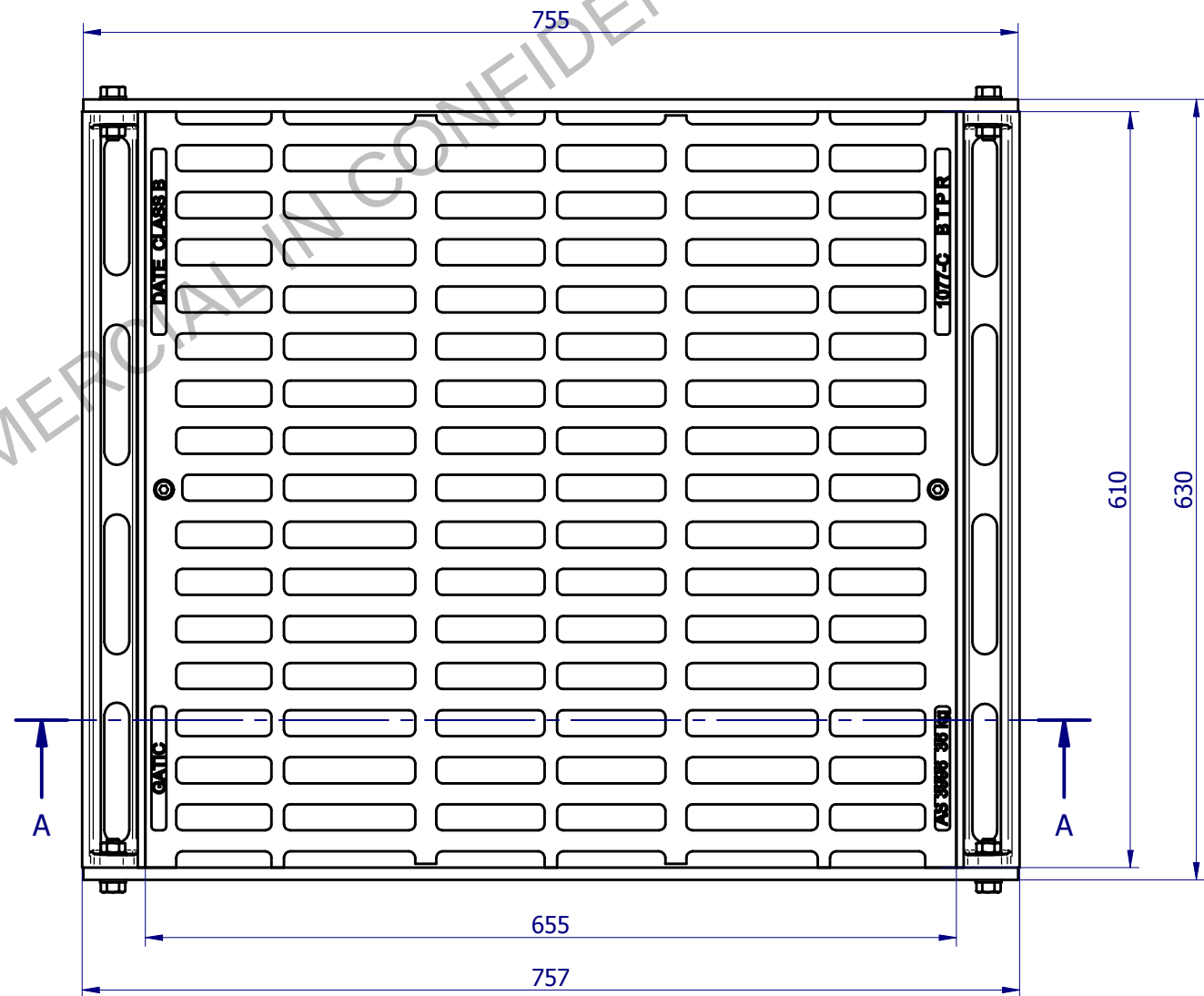
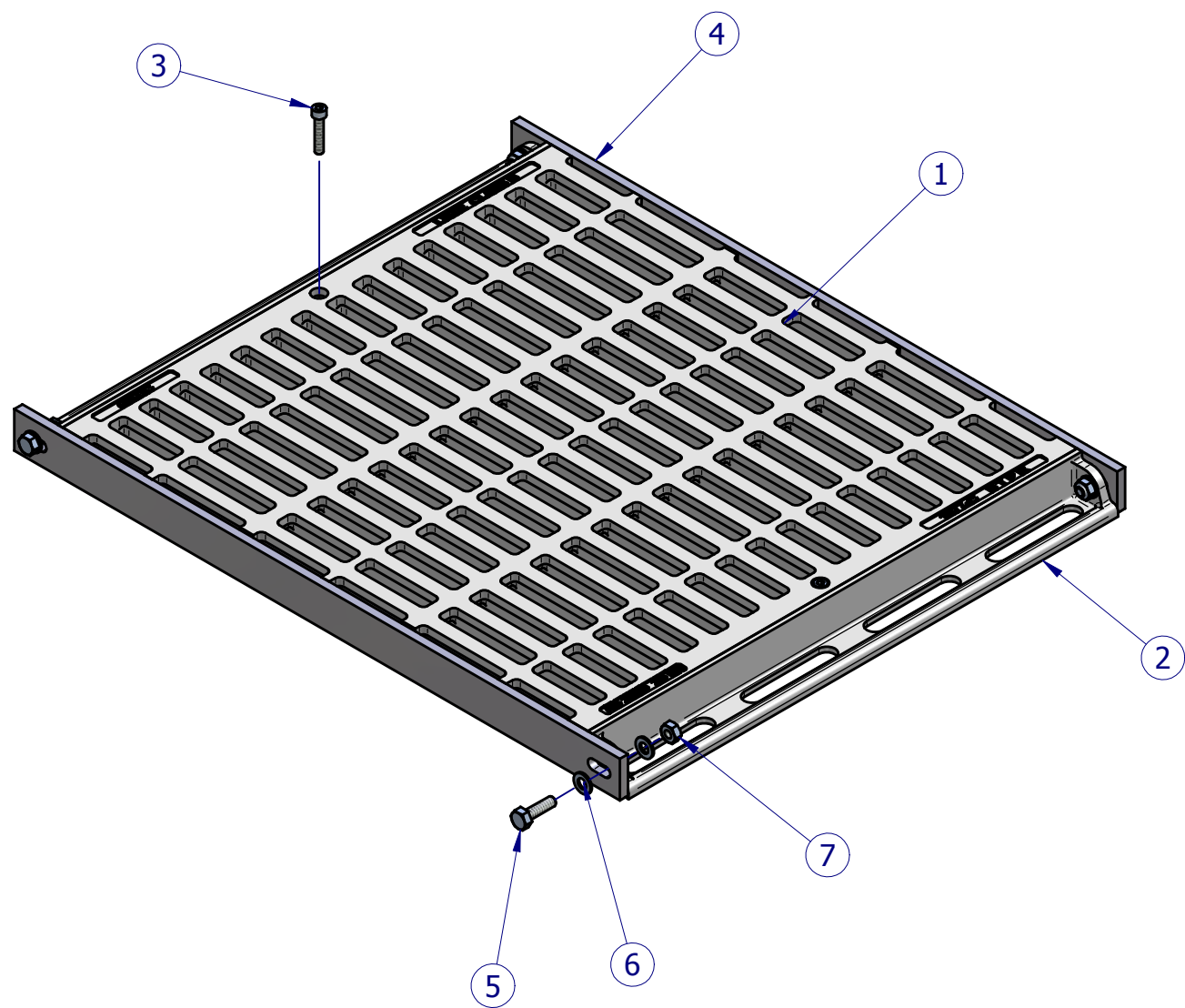


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SECTION A-A



Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1077	C	610x610 C/O Transverse Grate Class B	Ductile Iron 500 - 7	1	35.7 kg
2	3482	A	610 mm Bar Class B	Ductile Iron 500 - 7	2	8.1 kg
3	3484	A	M8x40 Socket Head Cap Bolt	Stainless Steel, 304	2	0.0 kg
4	3273	A	755 mm End Plate Class B	Galvanized steel	2	5.2 kg
5	3275	A	M10x35 Hex Head Bolt	Galvanized steel	4	0.1 kg
6	2369	A	M10 Washer	Steel	8	0.0 kg
7	2370	A	M10 Nut	Steel	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	F.M.	S.S.	CKD.
A	10-08-09	INITIAL RELEASE.				

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	CODE: GM321S6161B
DRAWN:	F.M.	10-08-09	SCALE: N.T.S.
CHECKED:	S.S.	10-08-09	FORMAT: A3
APPROVED:	H.B.	10-08-09	SHEET: 1 of 1

TITLE:	610X610 C/O SUMP GRATE & FRAME ASSEMBLY CLASS B
MATERIAL:	
DRG. No:	3274
REV:	A