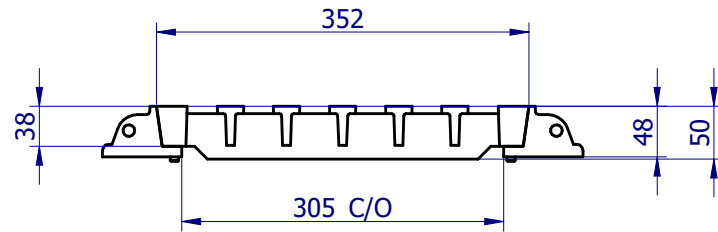
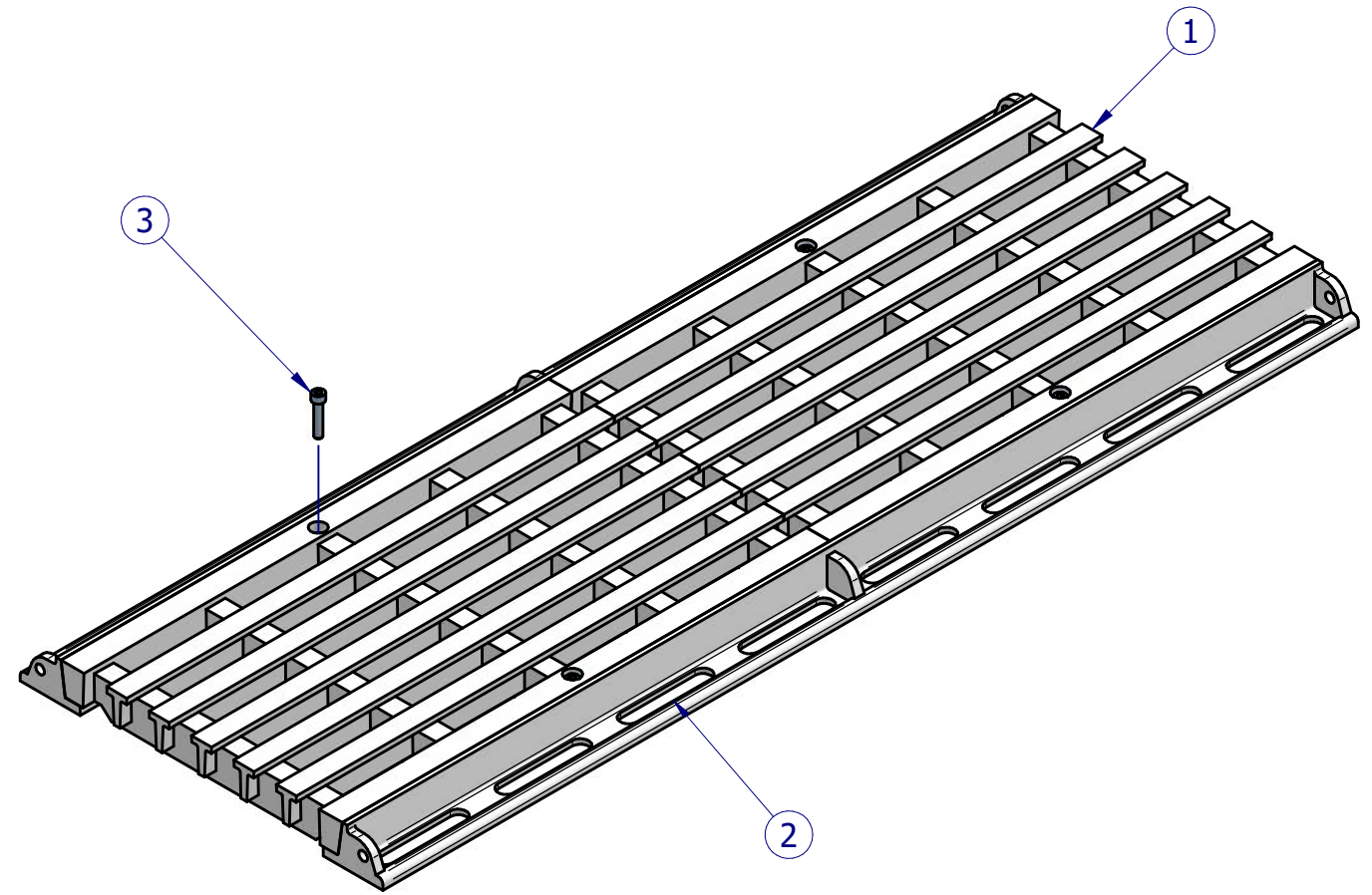
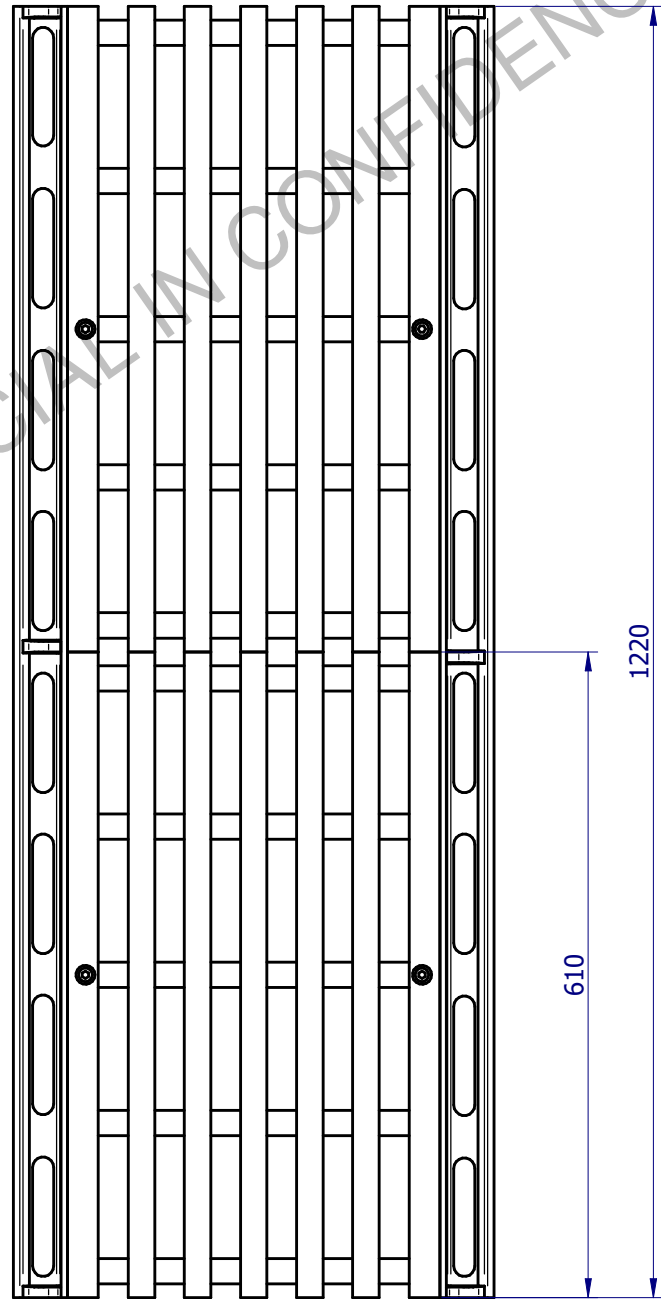


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GM321L3012B						
Item Number	Document Number	Revision	Title	Material	Qty	Mass
1	6030	A	GM321L3012B Grate	Ductile Iron 500-7	2	49.7 kg
2	1456	B	1220 mm Bar Class B	Ductile Iron 500 - 7	2	16.4 kg
3	3484	A	M8x40 Socket Head Cap Bolt	Stainless Steel, 304	4	0.1 kg

REVISION

No	DATE	DESCRIPTION	BY	CKD.
A	20-08-20	INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM321L3012B
SCALE:	--	--	N.T.S.
DRAWN:	F.M.	26-08-09	FORMAT: A3
CHECKED:	S.S.	26-08-09	SHEET: 1 of 1
APPROVED:	H.B.	26-08-09	

TITLE: 305x1220 C/O LONGITUDINAL GRATE & FRAME ASSEMBLY CLASS B			DRG. No:	REV:
6031				A