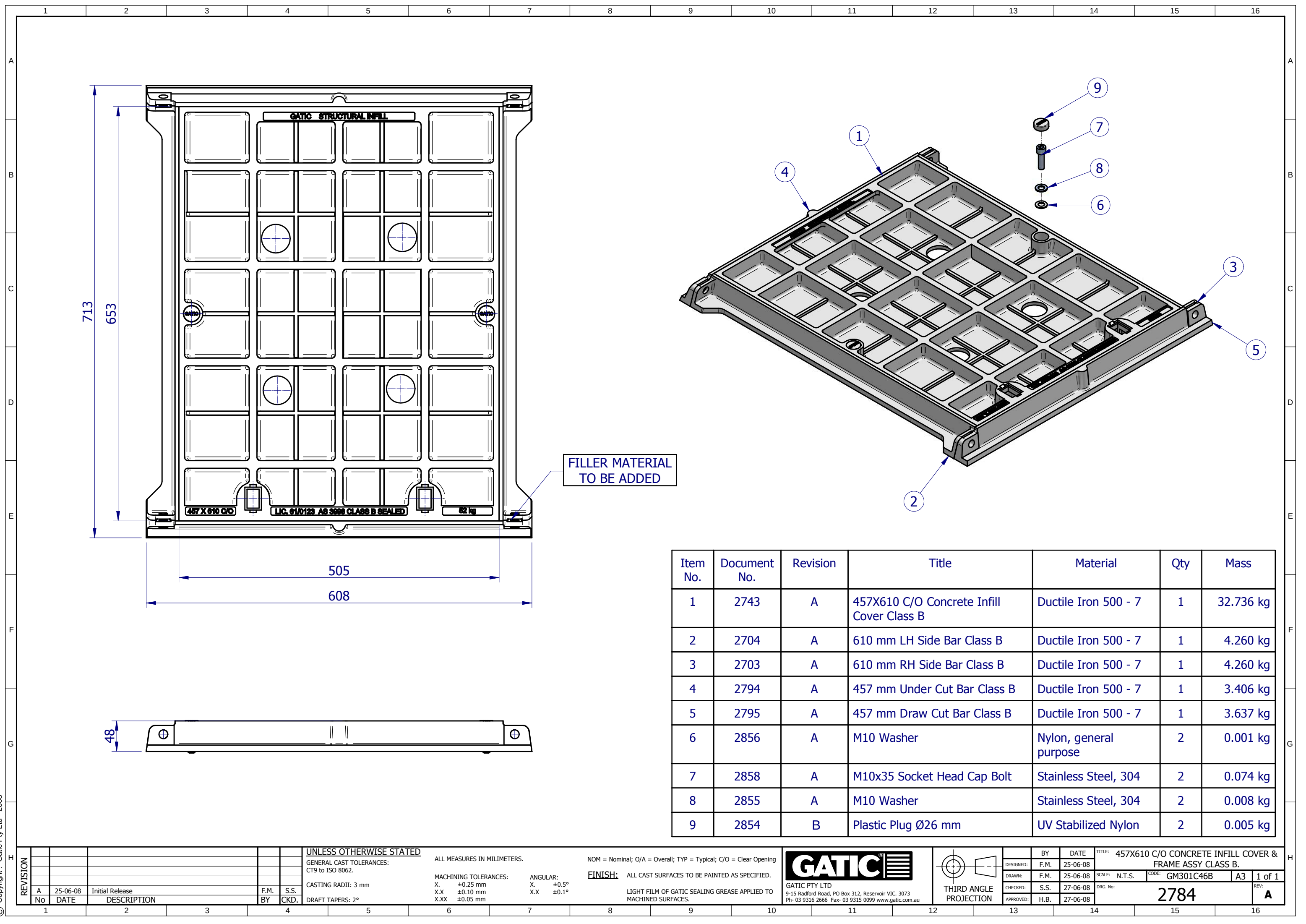




Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2743	A	457X610 C/O Concrete Infill Cover Class B	Ductile Iron 500 - 7	1	32.736 kg
2	2704	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
3	2703	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
4	2794	A	457 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	3.406 kg
5	2795	A	457 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	3.637 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg

REVISION

A	25-06-08	Initial Release	F.M.	S.S.
No	DATE	DESCRIPTION	BY	CHKD.
1				
2				
3				
4				

UNLESS OTHERWISE STATED

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

ALL MEASURES IN MILLIMETERS.

MACHINING TOLERANCES:
X. ±0.25 mm
X.X ±0.10 mm
X.XX ±0.05 mm

ANGULAR:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.

LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.

GATIC

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
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THIRD ANGLE PROJECTION

DESIGNED: F.M. 25-06-08

DRAWN: F.M. 25-06-08

CHECKED: S.S. 27-06-08

APPROVED: H.B. 27-06-08

TITLE: 457X610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B.

SCALE: N.T.S.

CODE: GM301C46B

DRG. No: 2784

REV: 1 of 1

A