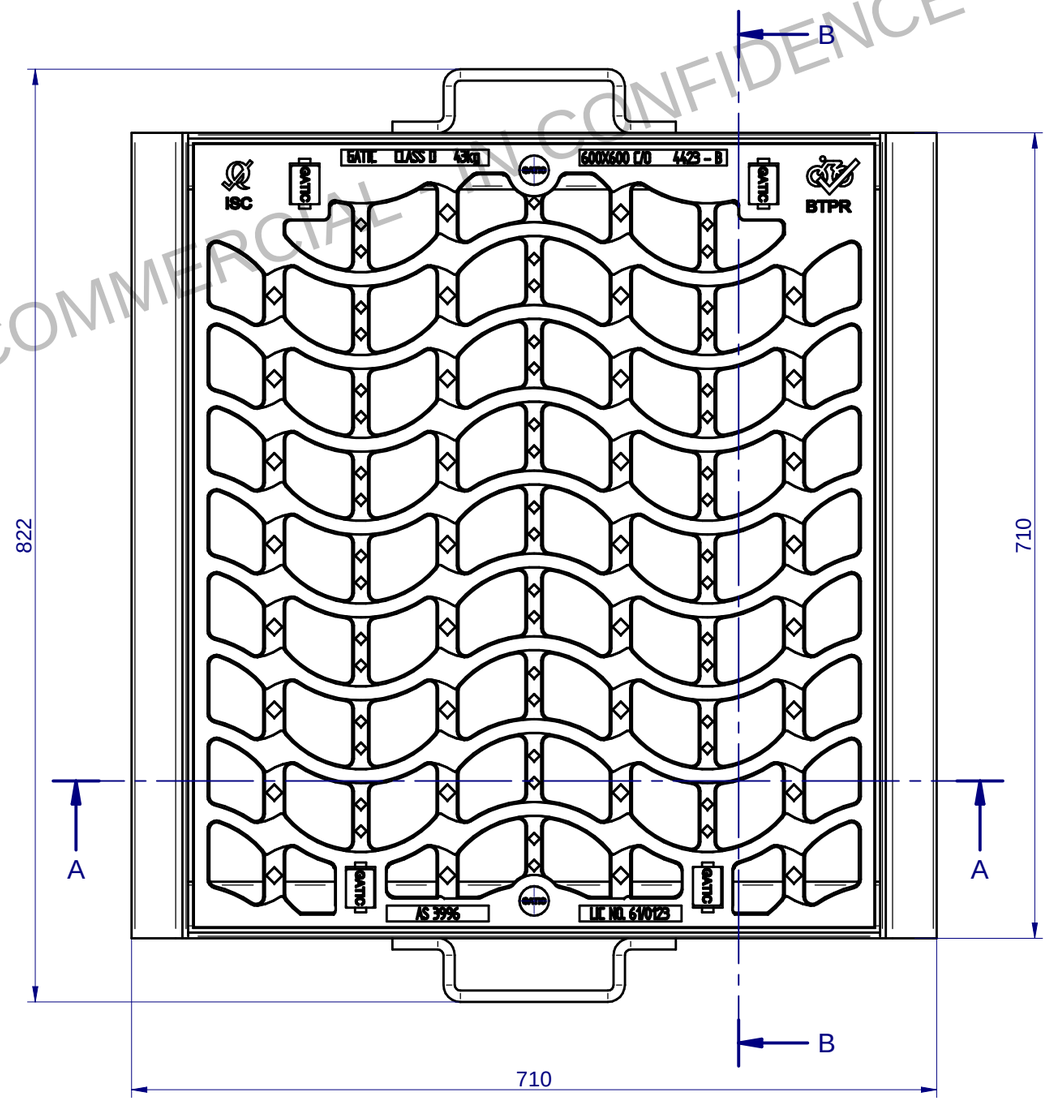
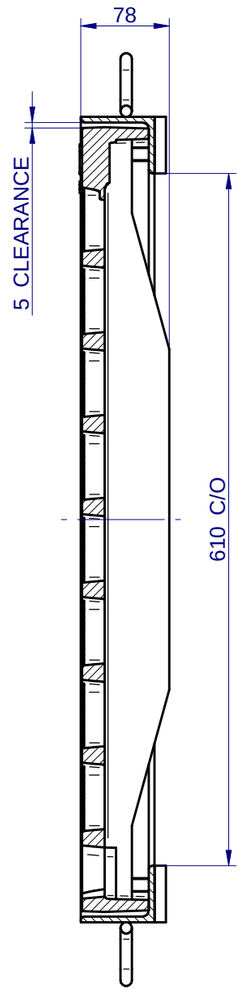
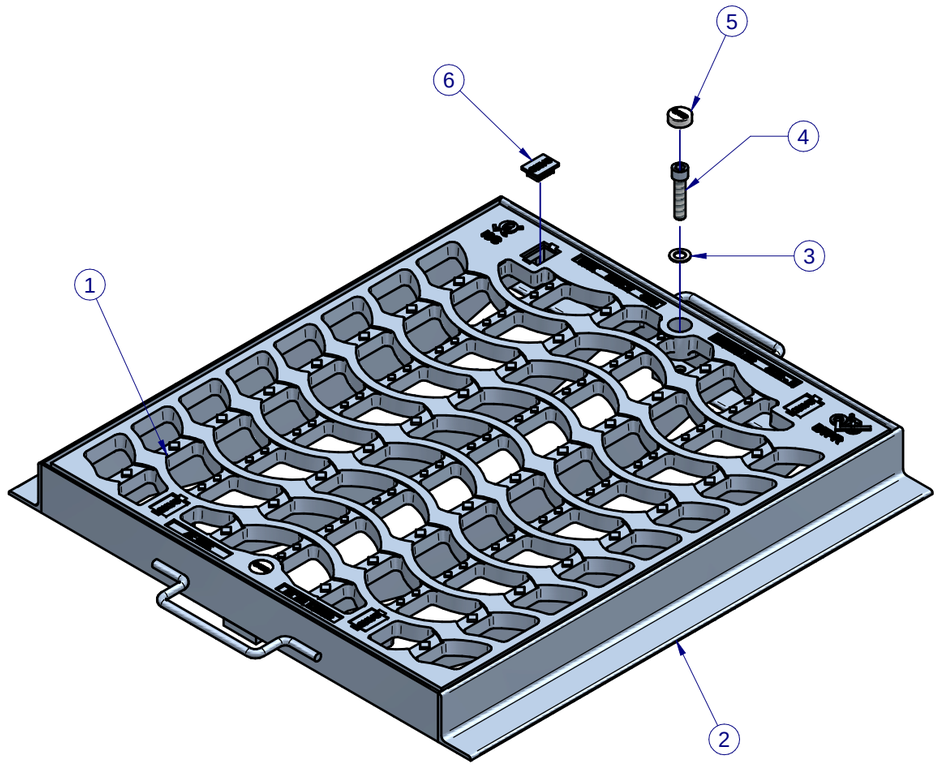
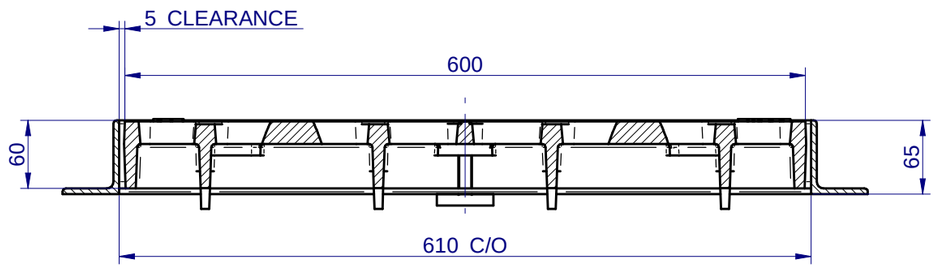
COMMERCIAL IN CONFIDENCE





SECTION B-B





SECTION A-A

GM325G66DGAL

Item No.	Drwg No.	Rev.	Title	Material	Qty.	Mass (kg)
1	4423	B	600x600 C/O ClassD GalvaGrate	Ductile Iron 500/7	1	42.3 kg
2	4424	B	600x600 C/O GalvaGrate Frame	Steel, structural	1	12.2 kg
3	2923	A	M12 Washer	Stainless Steel, 304	2	0.0 kg
4	3491	A	M12x55 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
5	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION

No	DATE	DESCRIPTION	BY	CKD.
B	08-03-18	BOLT DOWN DETAILS UPDATED ON GRATE & FRAME	F.M.	M.B.
A	29-05-12	INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

	BY	DATE
DESIGNED:	F.M.	29-05-12
DRAWN:	F.M.	29-05-12
CHECKED:	S.S.	29-05-12
APPROVED:	H.B.	29-05-12

CODE: GM325G66DGAL
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1

TITLE: 600x600 C/O GALVAGRATE AND FRAME ASSEMBLY CLASS D
MATERIAL: --
MASS: 54.7 kg
DRG. No: 4425
REV: B

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