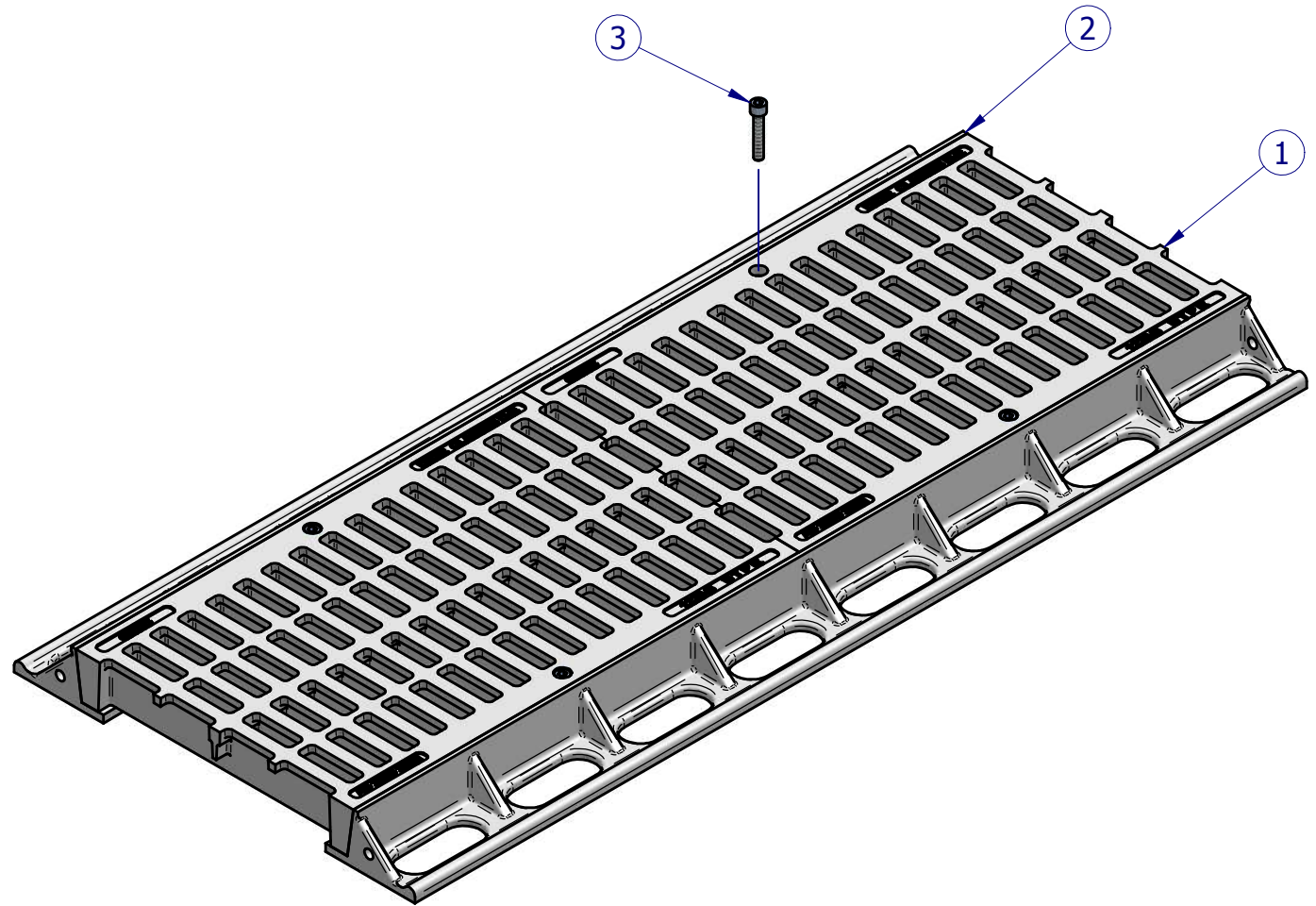
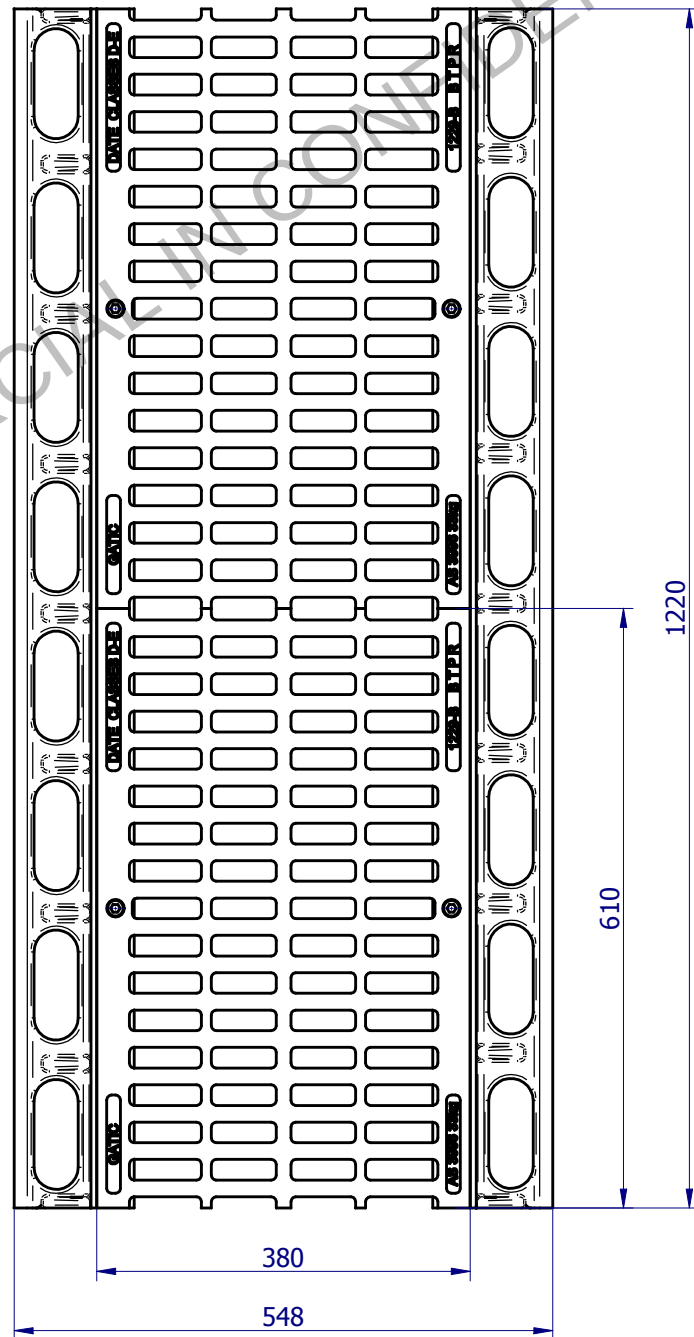
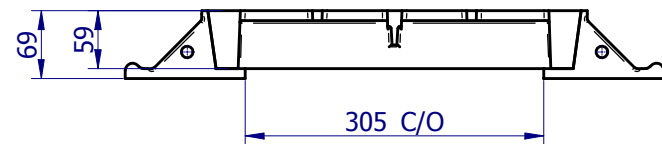


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Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1229	B	305x610 C/O Transverse Grate Class D	Ductile Iron 500 - 7	2	63.5 kg
2	1223	B	1220 mm Frame Class D	Ductile Iron 500 - 7	2	30.3 kg
3	3471	A	M10x55 Socket Head Cap Bolt	Stainless Steel, 304	4	0.2 kg

REVISION

No	DATE	DESCRIPTION	BY	CKD.
C	19-06-09	GRATE REVISED & REDRAWN	F.M.	S.S.
B	25-10-00	NOTE ADDED.	M.D.	P.P.
A	23-03-00	INITIAL RELEASE.	M.D.	P.P.

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:

X. ±0.25 mm
X.X ±0.10 mm

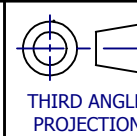
ANGULAR MACHINING TOLERANCE:

X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH:

ALL CAST SURFACES TO BE PAINTED BLACK.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE	CODE:
---	---	---	GM321T3012D
CHECKED:	F.M.	19-06-09	SCALE:
---	---	---	N.T.S.
APPROVED:	S.S.	19-06-09	FORMAT:
---	---	---	A3
SHEET:	1 of 1	SHEET:	1 of 1

TITLE:	305x1220 C/O TRANSVERSE GRATE & FRAME ASSEMBLY CLASS D
DRG. No:	1397
REV:	C