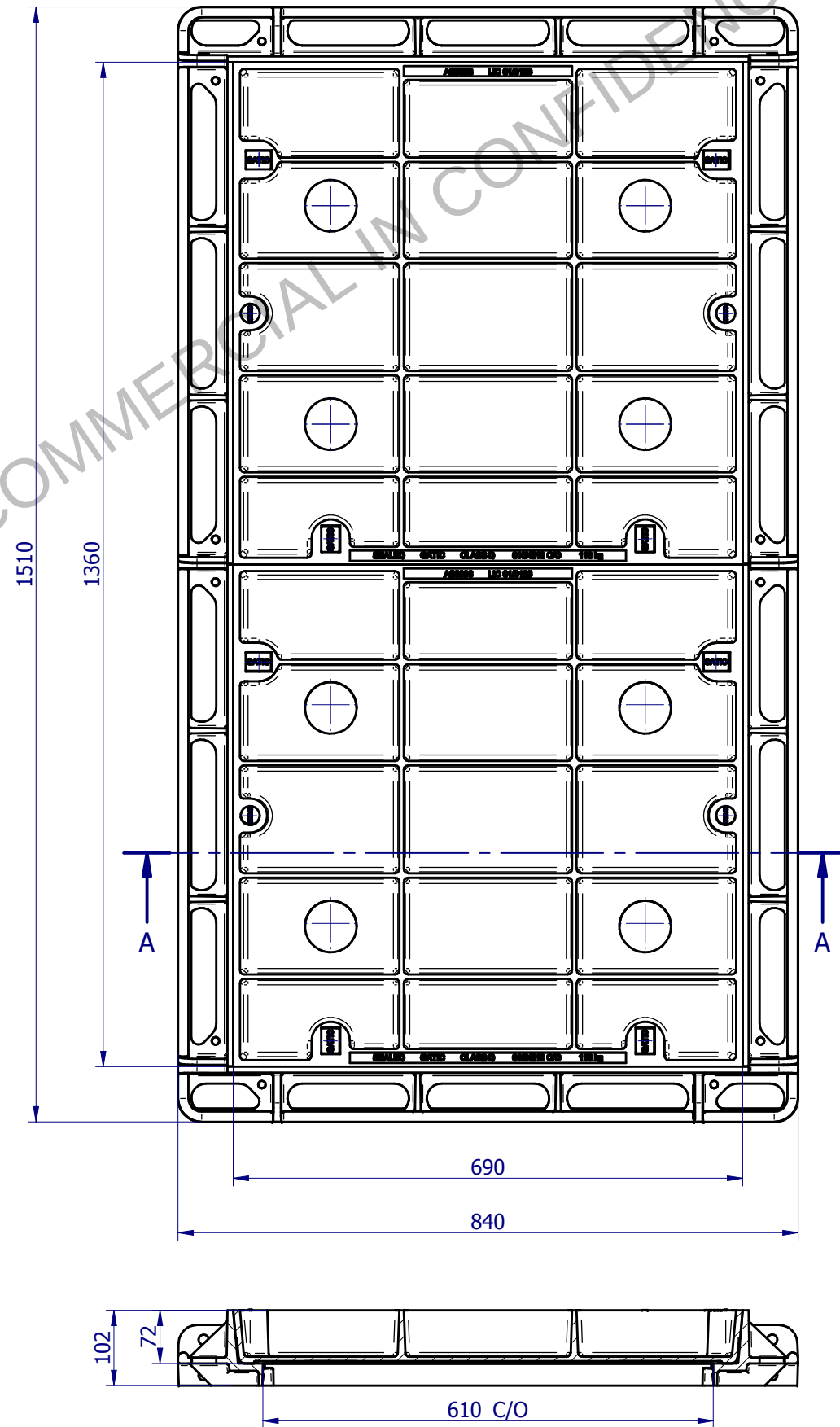
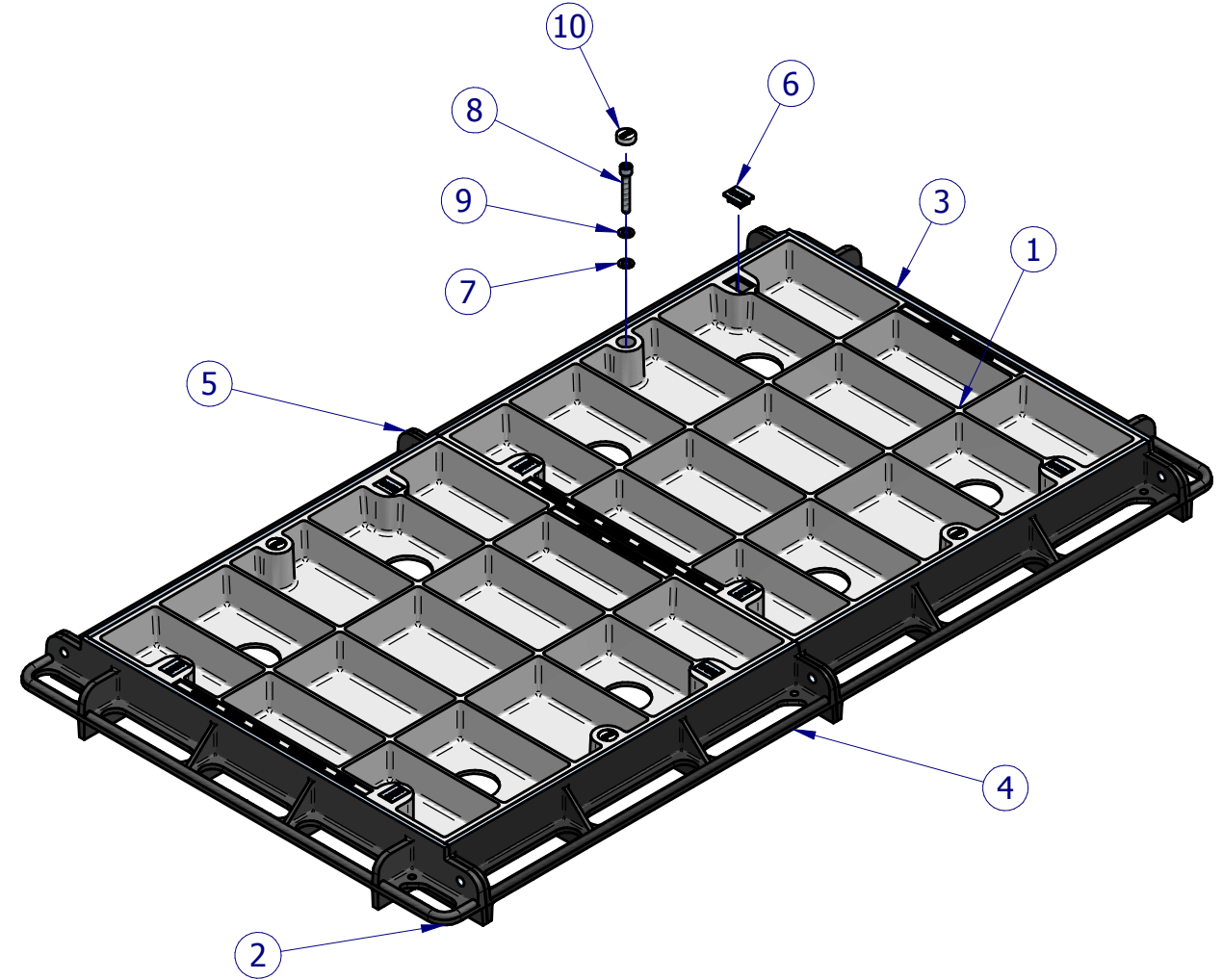


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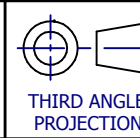
SECTION A-A



Item No.	Document No.	Rev No.	Title	Material	Qty	Mass
1	1658	E	610x610 C/O Concrete Infill Cover Class D	Ductile Iron 500-7	2	108.2 kg
2	4004	B	610mm Draw Cut Bar Class D	Ductile Iron 500-7	1	11.3 kg
3	4007	B	610mm Under Cut Bar Class D	Ductile Iron 500-7	1	9.4 kg
4	4006	C	680 mm RH Side Bar	Ductile Iron 500-7	2	19.4 kg
5	4005	C	680 mm LH Side Bar	Ductile Iron 500-7	2	19.6 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	8	0.0 kg
7	2856	A	M10 Washer	Nylon, general purpose	4	0.0 kg
8	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	4	0.2 kg
9	2855	A	M10 Washer	Stainless Steel, 304	4	0.0 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	24-08-12	END BARS & SIDE BARS AMENDED	S.F.	S.S.	UNLESS OTHERWISE STATED
C	30-07-12	END BARS & SIDE BARS AMENDED	S.F.	S.S.	ALL MEASURES IN MILLIMETERS.
B	29-07-09	COMPONENT (1) REVISED.	S.S.	S.S.	GENERAL CAST TOLERANCES:
A	09-04-09	INITIAL RELEASE.	F.M.	S.S.	CT9 to ISO 8062.

LINEAR MACHINING TOLERANCE:	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
X. ±0.25 mm	
X.X ±0.10 mm	
ANGULAR MACHINING TOLERANCE:	FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
X. ±0.5°	FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680.
X.X ±0.1°	LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE	CODE:
---	---	---	GM302C6112D
CHECKED:	F.M.	09-04-09	SCALE:
---	---	---	N.T.S.
APPROVED:	S.S.	09-04-09	FORMAT:
---	---	---	A3
---	H.B.	09-04-09	SHEET:
---	---	---	1 of 1

TITLE:	610x1289 C/O - 2 PART CONCRETE INFILL ASSEMBLY CLASS D 210 kN	MASS:	168.3 kg
DRG. No:	3232	REV:	D