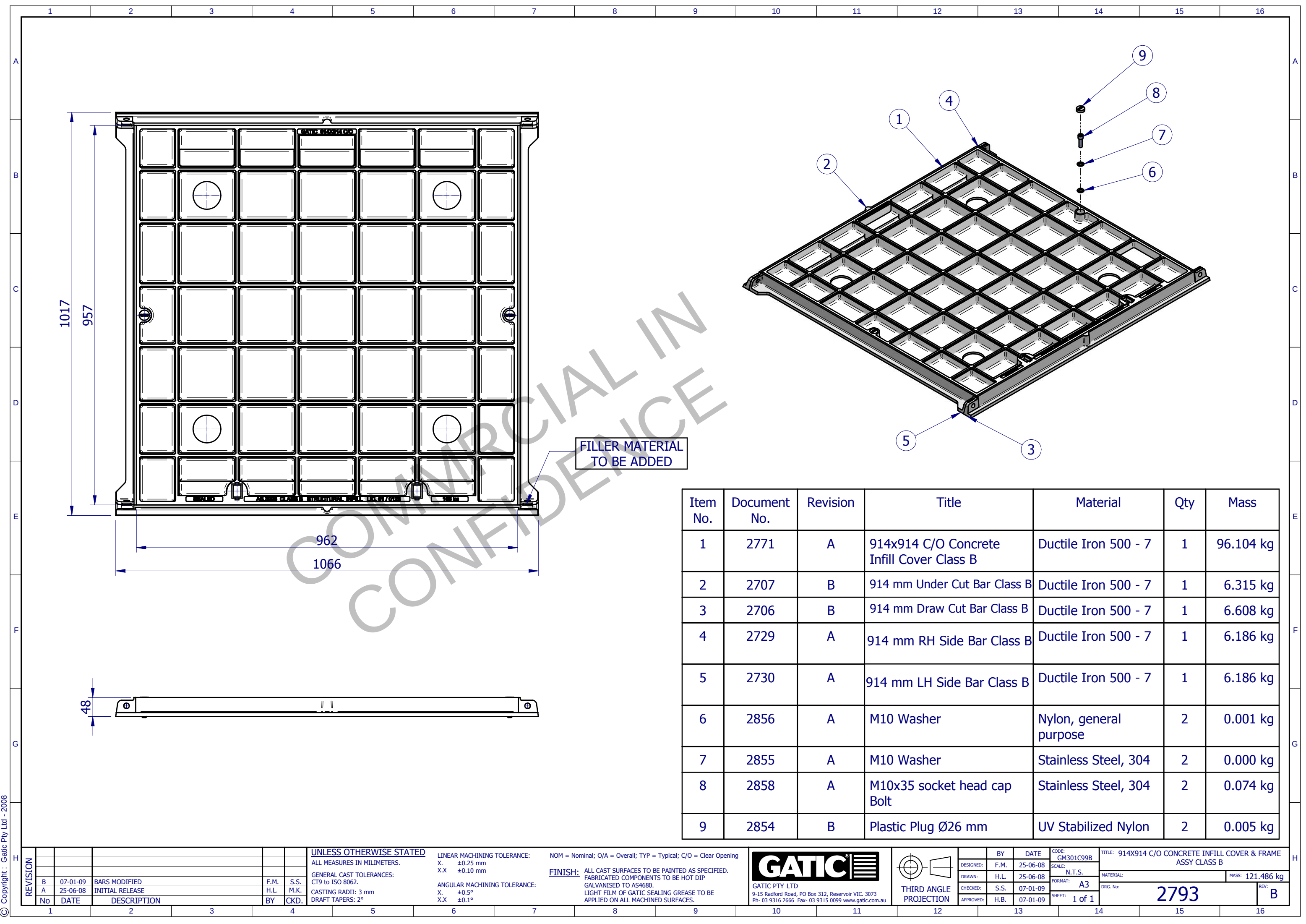




Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2771	A	914x914 C/O Concrete Infill Cover Class B	Ductile Iron 500 - 7	1	96.104 kg
2	2707	B	914 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	6.315 kg
3	2706	B	914 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	6.608 kg
4	2729	A	914 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	6.186 kg
5	2730	A	914 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	6.186 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2855	A	M10 Washer	Stainless Steel, 304	2	0.000 kg
8	2858	A	M10x35 socket head cap Bolt	Stainless Steel, 304	2	0.074 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	07-01-09		BARS MODIFIED	F.M.	S.S.
A	25-06-08		INITIAL RELEASE	H.L.	M.K.

UNLESS OTHERWISE STATED	
ALL MEASURES IN MILLIMETERS.	
GENERAL CAST TOLERANCES:	
CT9 to ISO 8062.	
CASTING RADII: 3 mm	
DRAFT TAPERS: 2°	

LINEAR MACHINING TOLERANCE:	
X.	±0.25 mm
X.X	±0.10 mm
ANGULAR MACHINING TOLERANCE:	
X.	±0.5°
X.X	±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.	
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680.	
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	

GATIC

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM301C99B
DRAWN:	F.M.	25-06-08	SCALE: N.T.S.
CHECKED:	H.L.	25-06-08	FORMAT: A3
APPROVED:	S.S.	07-01-09	SHEET: 1 of 1
	H.B.	07-01-09	

TITLE: 914X914 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B		MASS: 121.486 kg
MATERIAL:		REV: B
DRG. No: 2793		