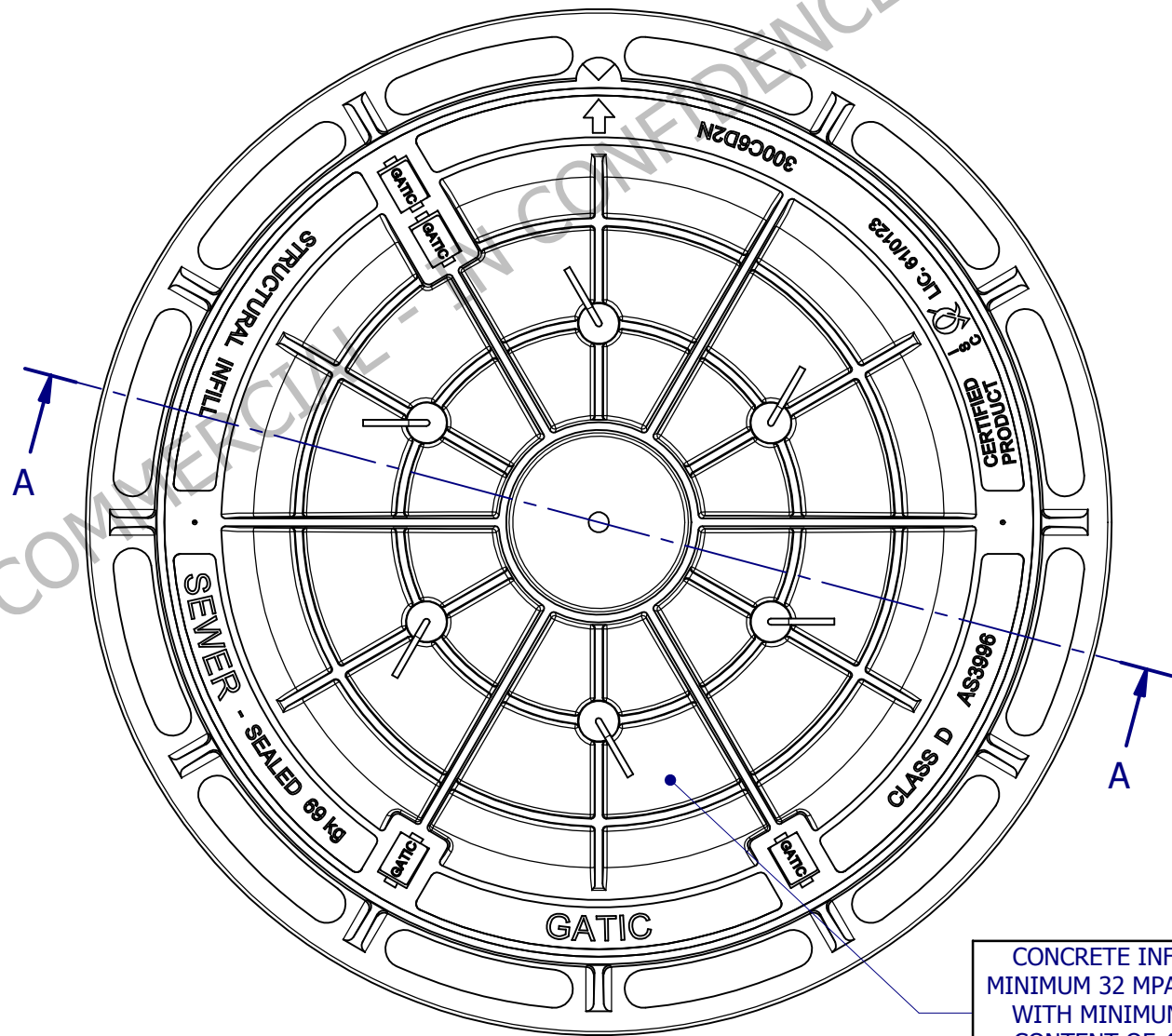
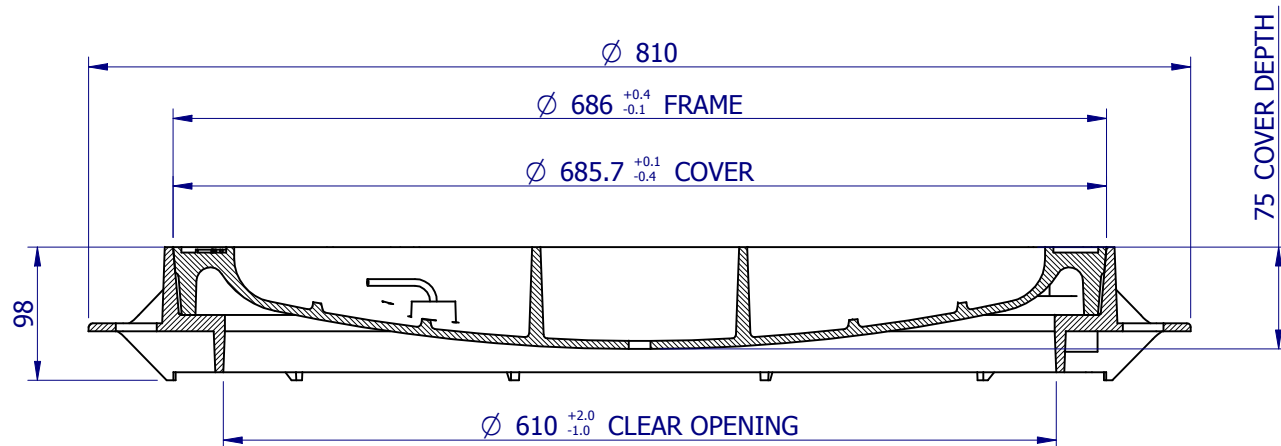


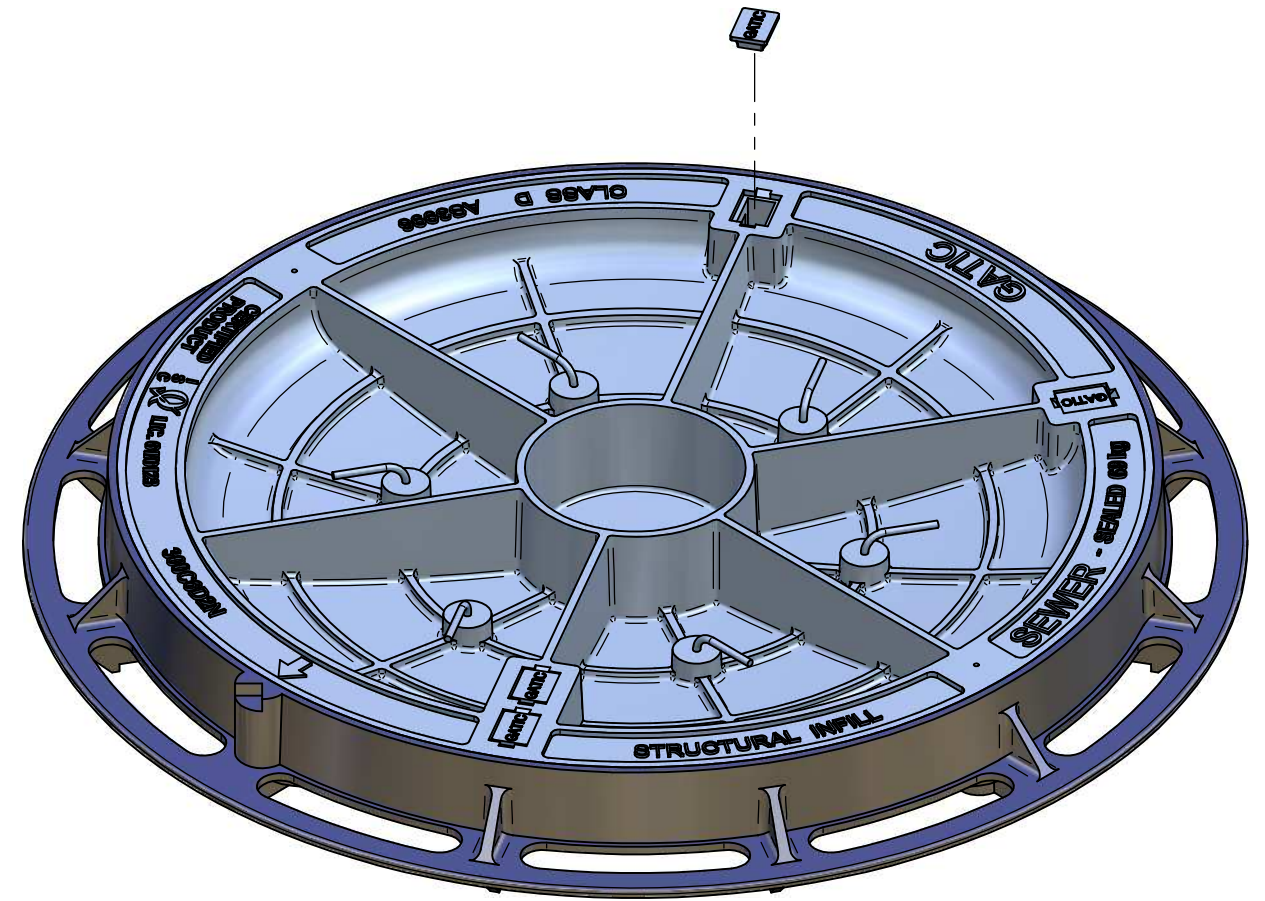
Copyright : Gatic Pty Ltd - 2008



CONCRETE INFILL TO BE
MINIMUM 32 MPA @ 28 DAYS
WITH MINIMUM CEMENT
CONTENT OF 400 KG/M3
IN ACCORDANCE WITH AS1379



SECTION A-A



Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1554	I	610mm C/O Circular Infill Cover Class D	Ductile Iron 500-7	1	38.0 kg
2	1505	I	610mm C/O Circular Frame Class D	Ductile Iron 500-7	1	24.2 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	DATE	DESCRIPTION	BY	CKD.
D	15-05-09	COMPONENTS REVISED	F.M.	S.S.
C	26-03-09	COMPONENTS REVISED	F.M.	S.S.
B	23-01-09	PROVISION MADE FOR 1 M10 BOLT DOWN BOLT	H.L.	S.S.
A	20-09-07	REVISED & REDRAWN	S.S.	M.K.
No	DATE	DESCRIPTION	BY	CKD.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH:
ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION
DESIGNED: S.S. 29-09-07
DRAWN: H.L. 23-01-09
CHECKED: S.S. 23-01-09
APPROVED: H.B. 23-01-09

CODE: GM300C6D2N
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1

TITLE: 610 C/O CONCRETE INFILL CLASS D ASSEMBLY
MATERIAL: Ductile Iron 500-7
DRG. No: 2319
MASS: 62.3 kg
REV: D