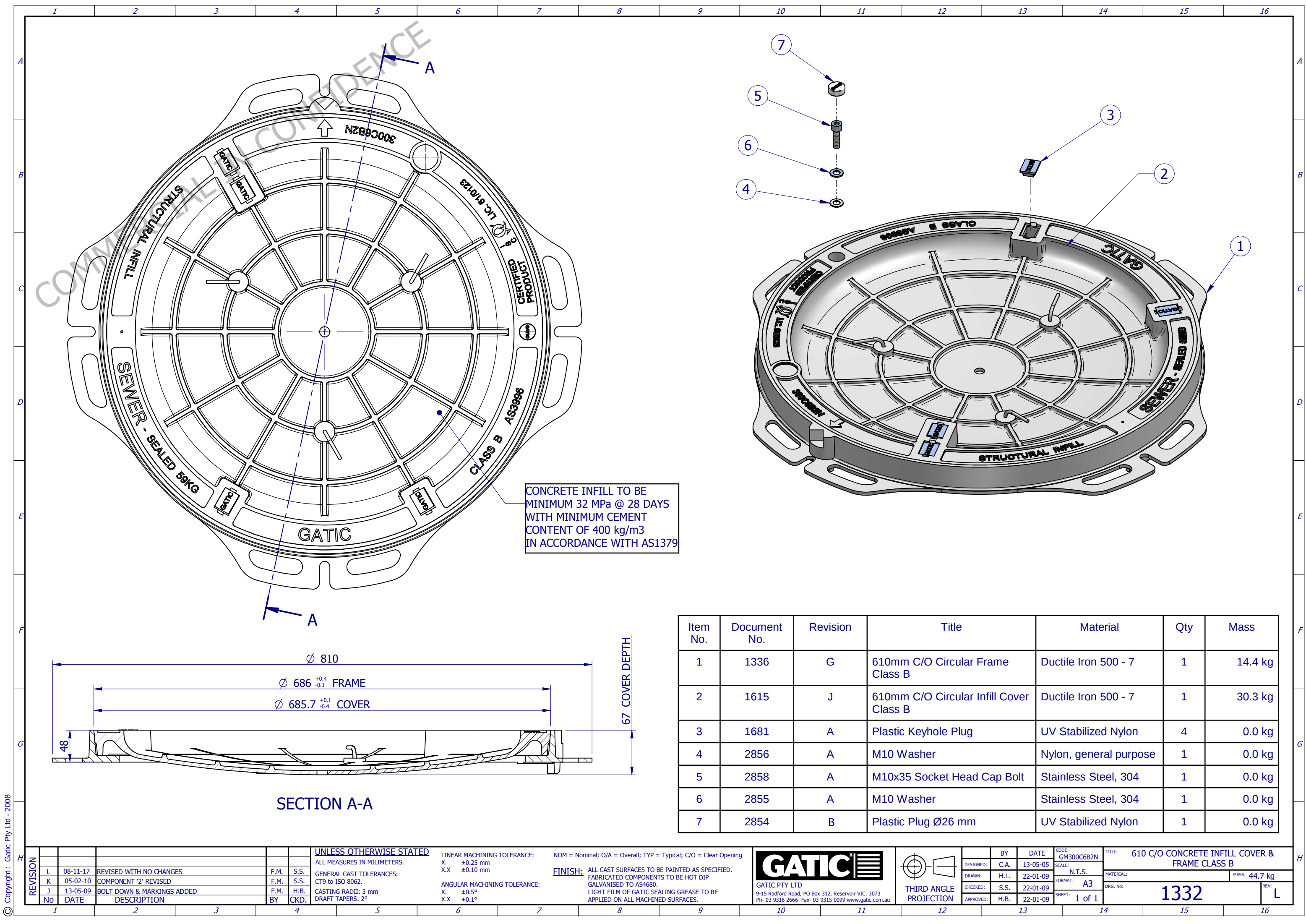




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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
L	08-11-17		REVISED WITH NO CHANGES	F.M.	S.S.
K	05-02-10		COMPONENT '2' REVISED	F.M.	S.S.
J	13-05-09		BOLT DOWN & MARKINGS ADDED	F.M.	H.B.

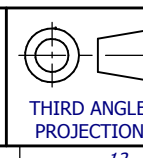
UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



	BY	DATE	CODE: GM300C6B2N
DESIGNED:	C.A.	13-05-05	SCALE: N.T.S.
DRAWN:	H.L.	22-01-09	FORMAT: A3
CHECKED:	S.S.	22-01-09	SHEET: 1 of 1
APPROVED:	H.B.	22-01-09	

TITLE:	610 C/O CONCRETE INFILL COVER & FRAME CLASS B
MATERIAL:	
DRG. No:	1332
REV:	L
MASS:	44.7 kg