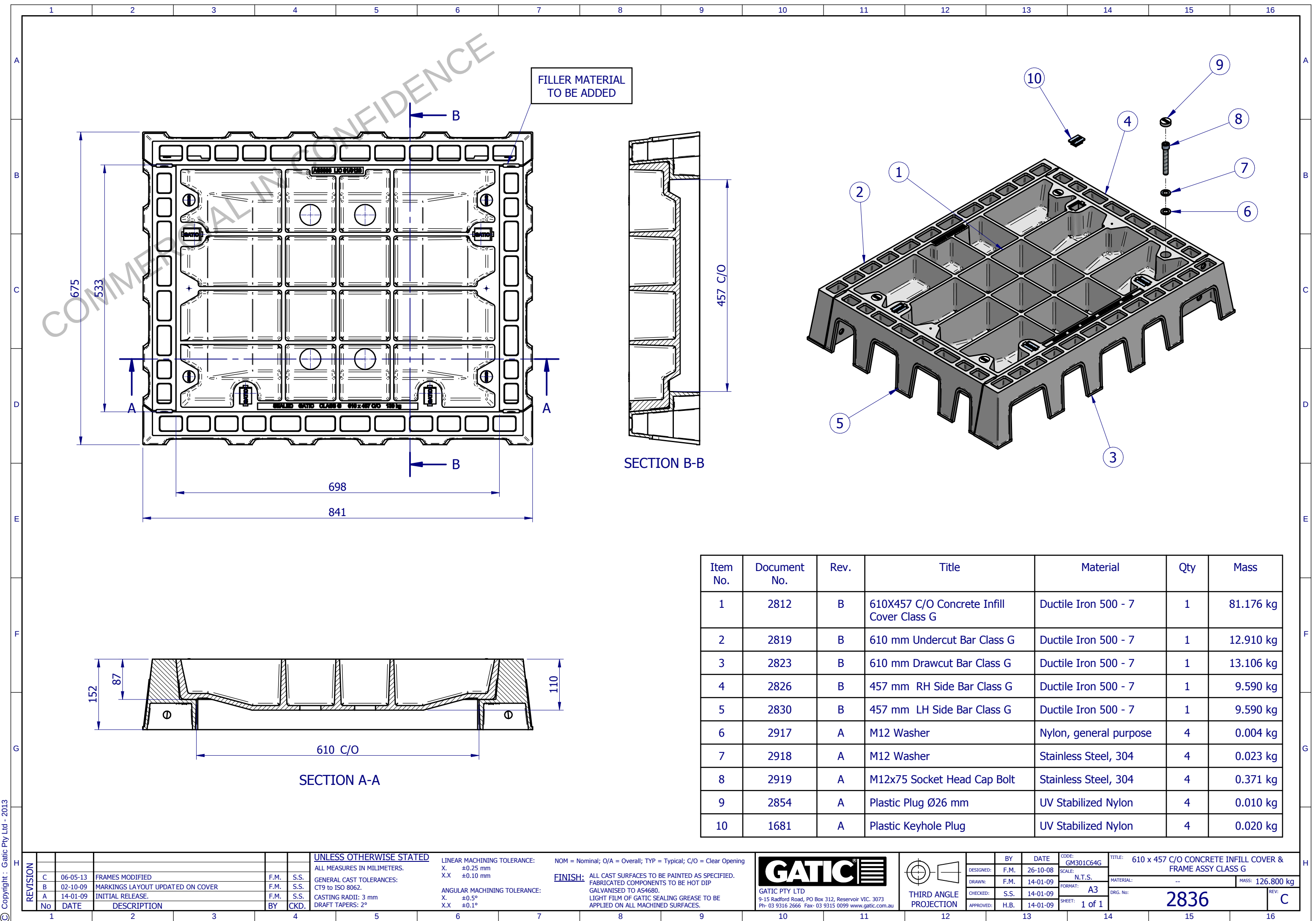


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FILLER MATERIAL
TO BE ADDED

SECTION B-B

SECTION A-A

Item No.	Document No.	Rev.	Title	Material	Qty	Mass
1	2812	B	610X457 C/O Concrete Infill Cover Class G	Ductile Iron 500 - 7	1	81.176 kg
2	2819	B	610 mm Undercut Bar Class G	Ductile Iron 500 - 7	1	12.910 kg
3	2823	B	610 mm Drawcut Bar Class G	Ductile Iron 500 - 7	1	13.106 kg
4	2826	B	457 mm RH Side Bar Class G	Ductile Iron 500 - 7	1	9.590 kg
5	2830	B	457 mm LH Side Bar Class G	Ductile Iron 500 - 7	1	9.590 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.004 kg
7	2918	A	M12 Washer	Stainless Steel, 304	4	0.023 kg
8	2919	A	M12x75 Socket Head Cap Bolt	Stainless Steel, 304	4	0.371 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.010 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.020 kg

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.

LINEAR MACHINING TOLERANCE:

X. ±0.25 mm
X.X ±0.10 mm

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.

FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

ANGULAR MACHINING TOLERANCE:

X. ±0.5°
X.X ±0.1°

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THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	CODE:
DRAWN:	F.M.	26-10-08	GM301C64G
CHECKED:	F.M.	14-01-09	SCALE: N.T.S.
APPROVED:	S.S.	14-01-09	FORMAT: A3
	H.B.	14-01-09	SHEET: 1 of 1

TITLE: 610 x 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G	
MATERIAL: --	MASS: 126.800 kg
DRG. No: 2836	REV: C