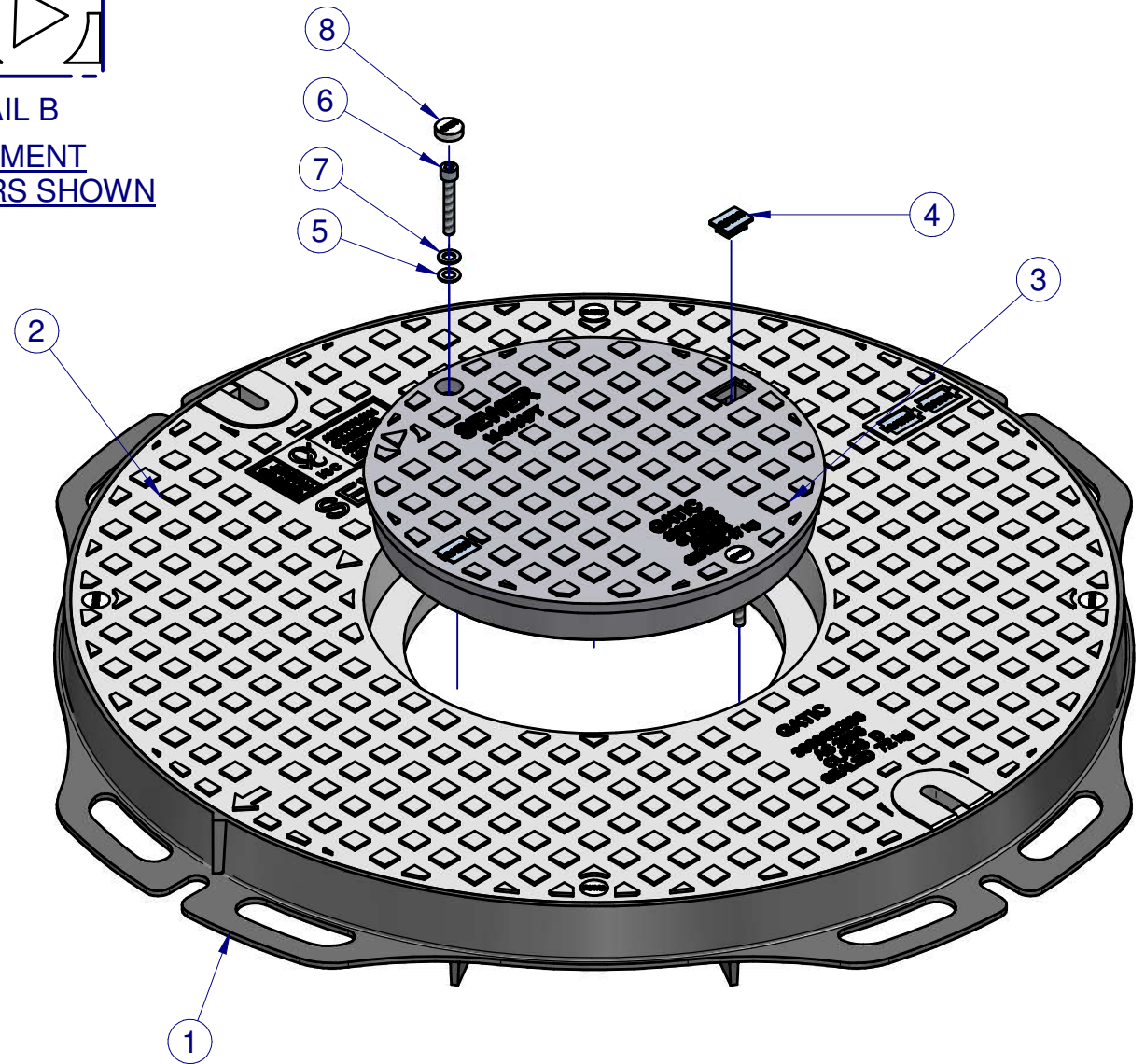
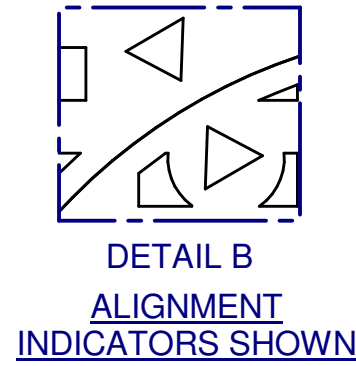
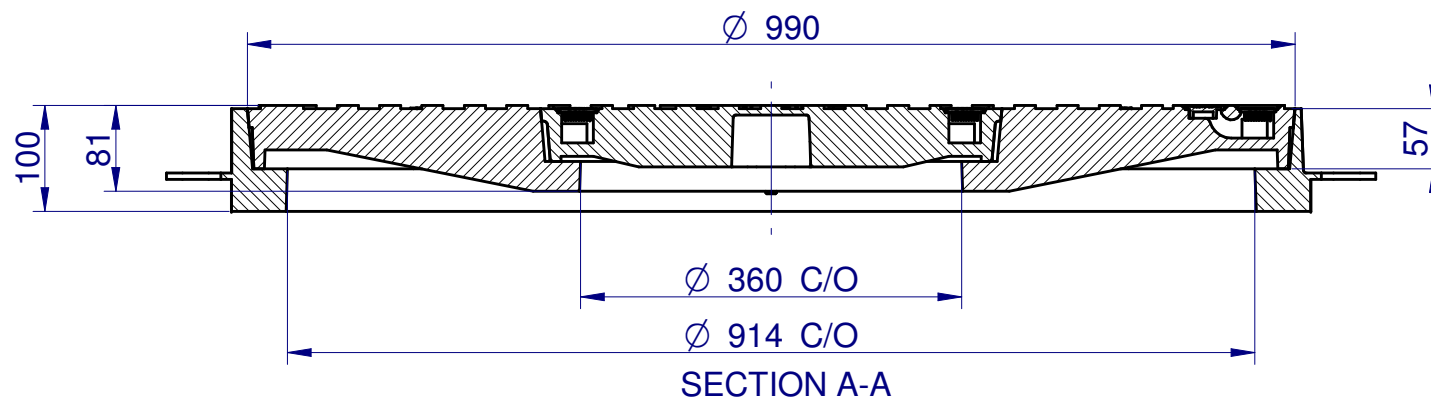
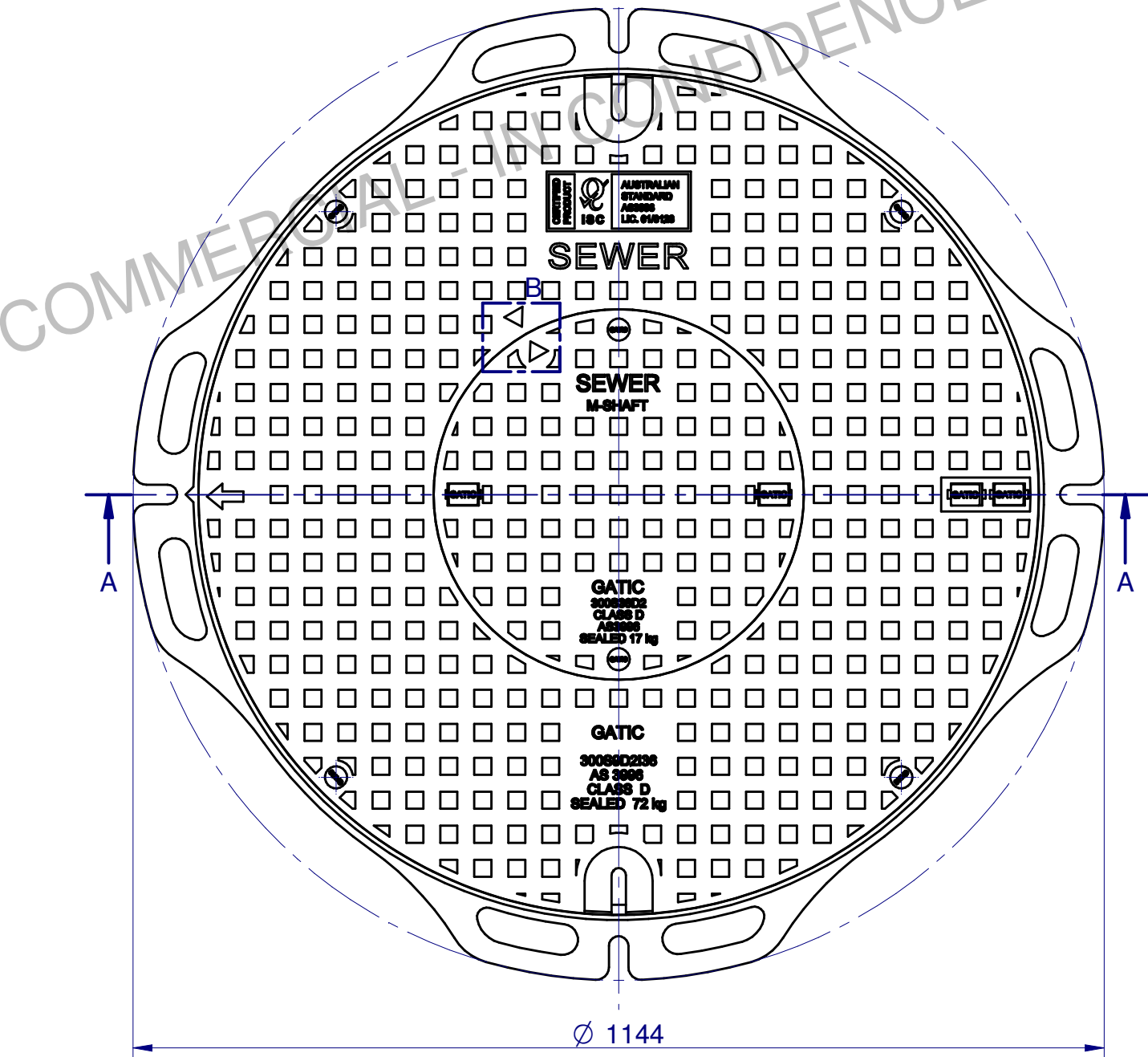


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GM300S9D2I36						
Item No.	Drwg No.	Rev	Title	Material	Qty.	Mass
1	4551	A	$\varnothing 914$ mm C/O Circular Frame Class D	Ductile Iron 500-7	1	31.8 kg
2	4547	B	$\varnothing 914$ mm C/O Circular Solid Top Sewer Cover Class D	Ductile Iron 500-7	1	71.3 kg
3	4975	B	$\varnothing 360$ mm C/O Circular Solid Top Cover Class D	Ductile Iron 500-7	1	16.8 kg
4	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
5	--	--	M10 Washer	Nylon, general purpose	6	0.0 kg
6	--	--	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	6	0.1 kg
7	--	--	M10 Washer	Stainless Steel, 304	6	0.0 kg
8	2854	C	Plastic Plug $\varnothing 26$ mm	UV Stabilized Nylon	6	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	01-05-19	COVER MARKING REVISED.	F.M.	F.M.	
A	04-09-12	INITIAL RELEASE.	S.F.	S.S.	

UNLESS OTHERWISE STATED	
ALL MEASURES IN MILLIMETERS.	
GENERAL CAST TOLERANCES:	
CT9 to ISO 8062.	
CASTING RADII: 3 mm	
DRAFT TAPERS: 2°	

LINEAR MACHINING TOLERANCE:	
X.	± 0.25 mm
X.X	± 0.10 mm
ANGULAR MACHINING TOLERANCE:	
X.	$\pm 0.5^\circ$
X.X	$\pm 0.1^\circ$

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
FINISH:	
ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.	
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.	
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	

GATIC	
GATIC PTY LTD	
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073	
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au	

THIRD ANGLE PROJECTION	

DESIGNED:	S.F.	04-09-12
DRAWN:	S.F.	04-09-12
CHECKED:	S.S.	04-09-12
APPROVED:	H.B.	04-09-12

CODE:	GM300S9D2I36
SCALE:	N.T.S.
FORMAT:	A3
SHEET:	1 of 1
TITLE:	$\varnothing 914$ C/O COVER WITH $\varnothing 360$ C/O INSERT, 57mm SOLID TOP SEWER ASSEMBLY CLASS D
MATERIAL:	--
DRG. No:	4554
REV:	B