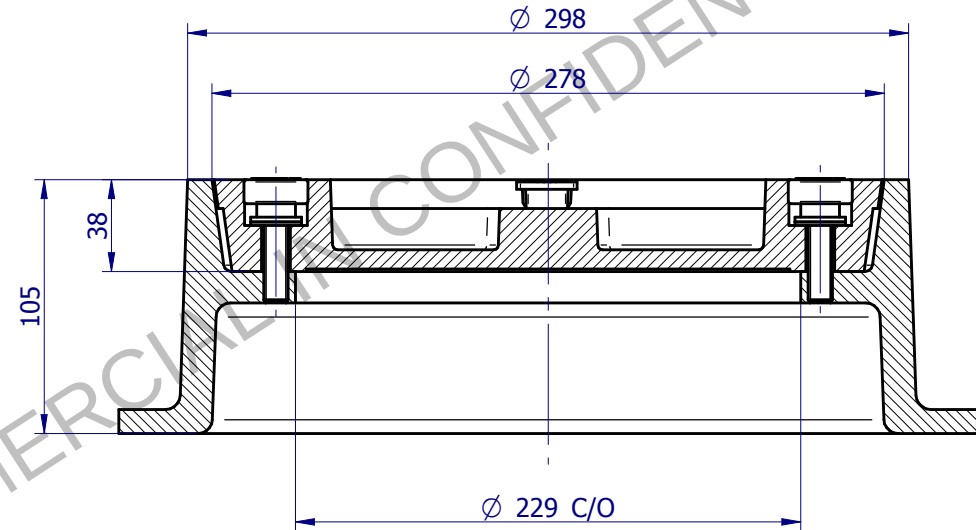
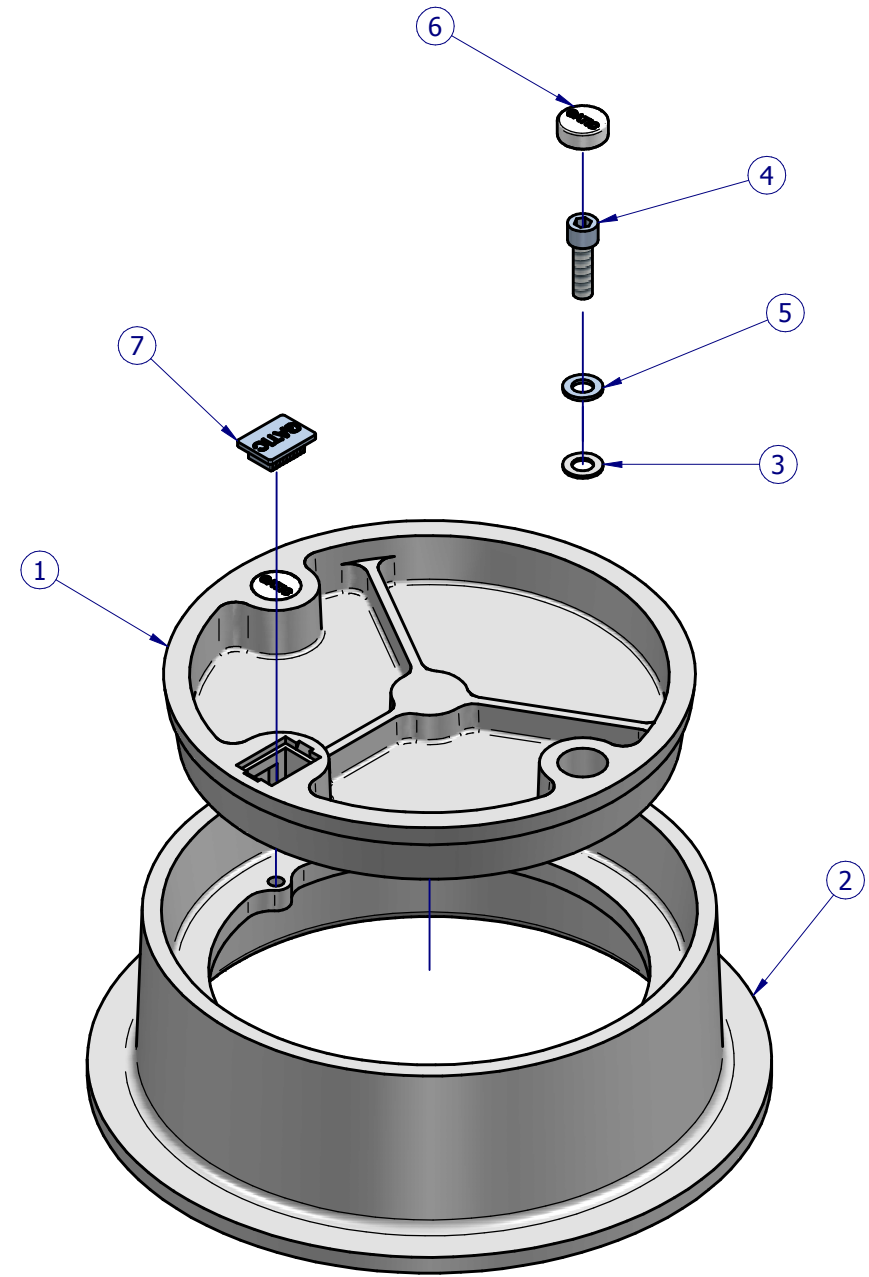
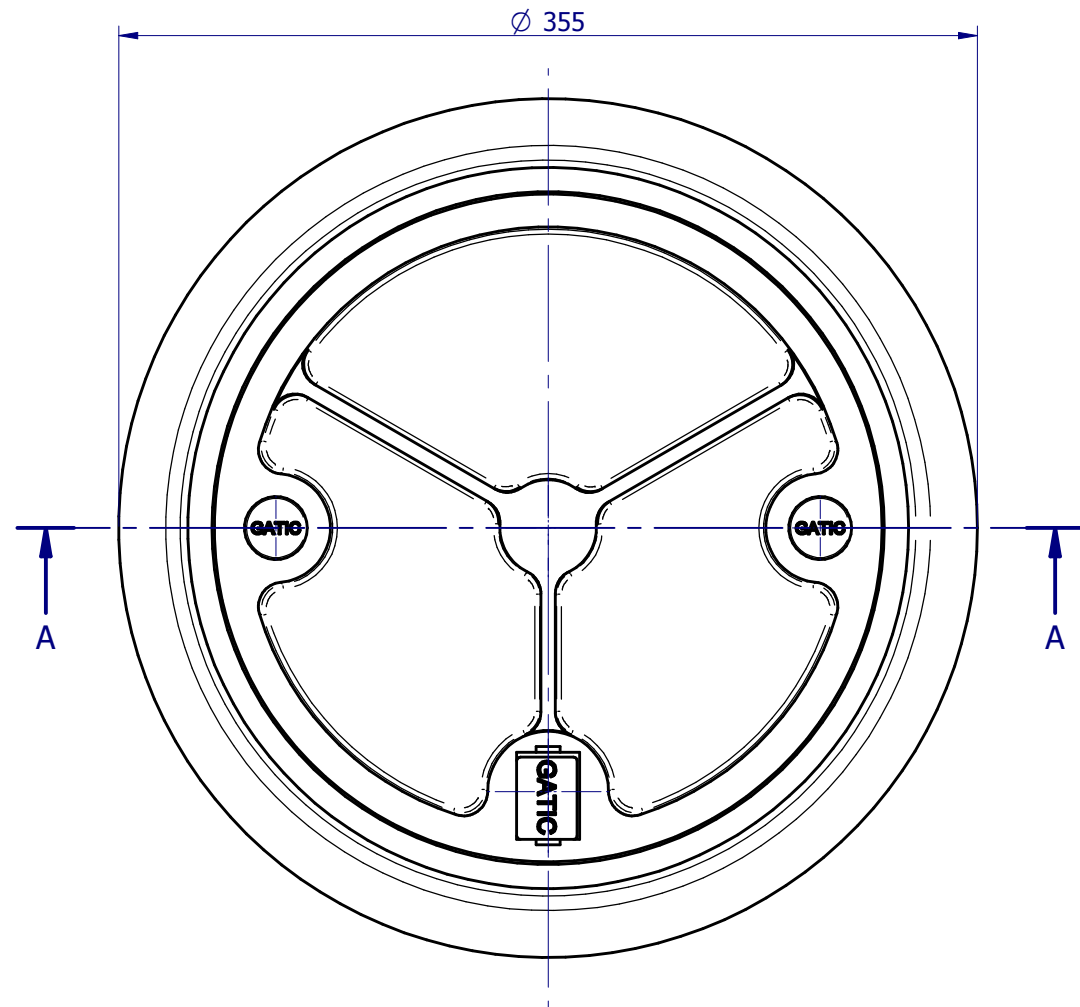




SECTION A-A



Item No.	Drwg No.	Rev	Title	Material	Qty	Mass
1	1087	E	Ø229 C/O Concrete Infill Cover Class D	Ductile Iron 500 - 7	1	6.1 kg
2	1091	H	Ø229 C/O Frame Class D	Ductile Iron 500 - 7	1	12.8 kg
3	2856	A	M10 Washer	Nylon, general purpose	2	0.0 kg
4	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
5	2855	A	M10 Washer	Stainless Steel, 304	2	0.0 kg
6	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
7	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	1	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	15-06-12		FRAME DRAWING REVISED	F.M.	M.B.
C	16-11-11		PRODUCT CODE REFERENCES REMOVED	F.M.	S.S.
B	10-11-09		PRODUCT CODE CHANGED	F.M.	S.S.
A	12-01-09		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	CODE:
DRAWN:	S.S.	09-10-08	GM300FPC2
CHECKED:	F.M.	12-01-09	SCALE:
APPROVED:	S.S.	12-01-09	N.T.S.
	H.B.	12-01-09	FORMAT:
			A3
			SHEET:
			1 of 1

TITLE:	Ø229 C/O CONCRETE INFILLED COVER & FRAME ASSY CLASS D
MATERIAL:	---
DRG. No:	3148
REV:	D
MASS:	19.0 kg