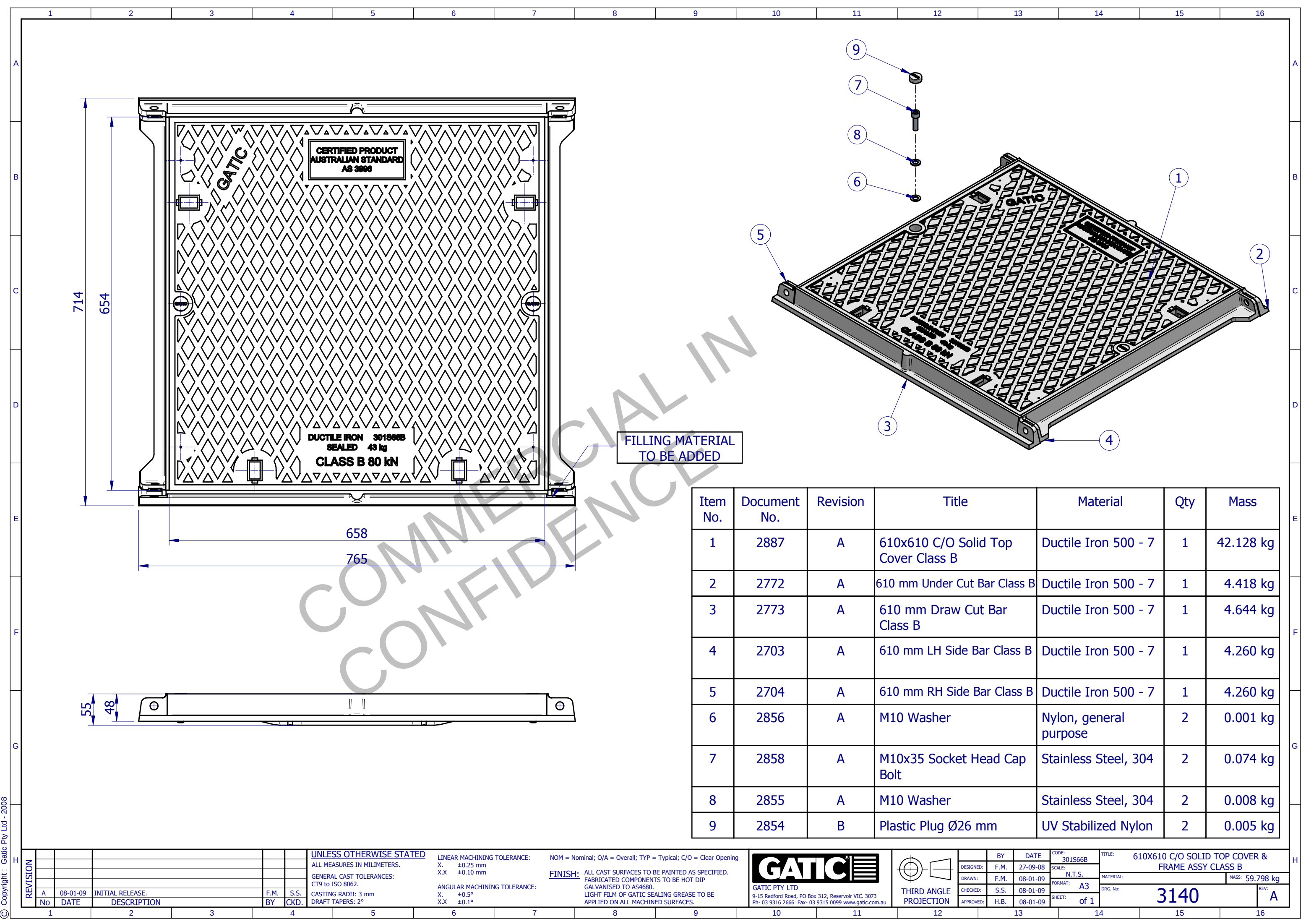




CERTIFIED PRODUCT
AUSTRALIAN STANDARD
AS 3006

DUCTILE IRON 301806B
SEALED 43 kg
CLASS B 80 kN

FILLING MATERIAL
TO BE ADDED

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2887	A	610x610 C/O Solid Top Cover Class B	Ductile Iron 500 - 7	1	42.128 kg
2	2772	A	610 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	4.418 kg
3	2773	A	610 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	4.644 kg
4	2703	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
5	2704	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	CODE:
DRAWN:	F.M.	27-09-08	301S66B
CHECKED:	F.M.	08-01-09	SCALE:
APPROVED:	S.S.	08-01-09	N.T.S.
	H.B.	08-01-09	FORMAT:
			A3
			SHEET:
			of 1

TITLE: 610X610 C/O SOLID TOP COVER & FRAME ASSY CLASS B

MATERIAL: DRG. No: 3140

MASS: 59.798 kg

REV: A