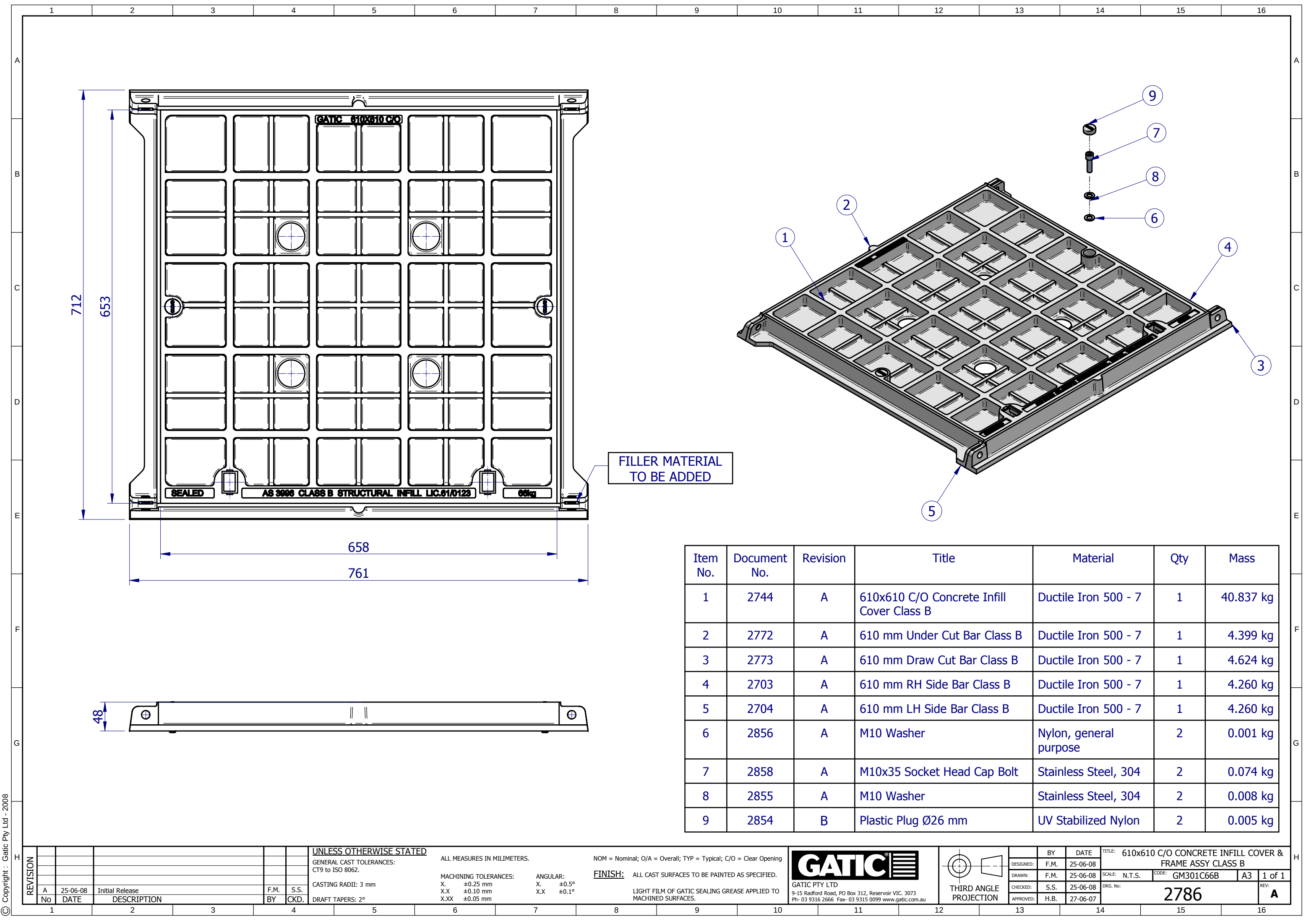


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Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2744	A	610x610 C/O Concrete Infill Cover Class B	Ductile Iron 500 - 7	1	40.837 kg
2	2772	A	610 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	4.399 kg
3	2773	A	610 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	4.624 kg
4	2703	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
5	2704	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg

UNLESS OTHERWISE STATED

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

ALL MEASURES IN MILLIMETERS.

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.

MACHINING TOLERANCES:

X. ±0.25 mm
X.X ±0.10 mm
X.XX ±0.05 mm

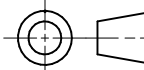
ANGULAR:

X. ±0.5°
X.X ±0.1°

LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.



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THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	TITLE:	SCALE:	CODE:	A3	1 of 1
F.M.	F.M.	25-06-08	610x610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B	N.T.S.	GM301C66B		
F.M.	F.M.	25-06-08					
S.S.	S.S.	25-06-08					
H.B.	H.B.	27-06-07					

2786

A

CASTING RADII: 3 mm

DRAFT TAPERS: 2°