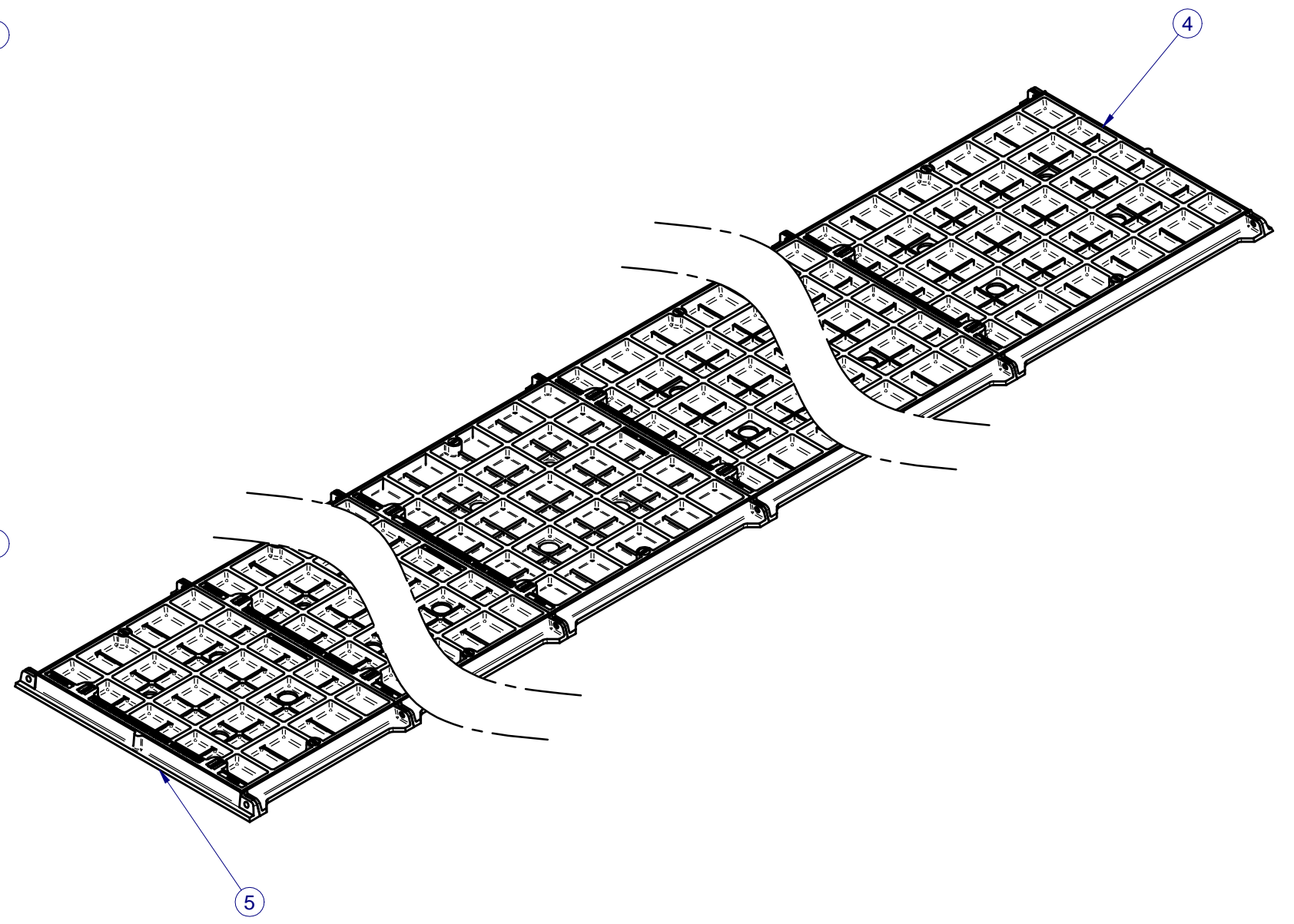


SECTION B-B

16600 C/O



Item No.	Drwg No.	Rev.	Title	Material	Qty.	Mass
1	4252	A	GM309C64B	--	3	119.7 kg
2	4253	A	GM309C66B	--	1	49.6 kg
3	4273	A	GM309C67B	--	18	1092.6 kg
4	2772	A	610 mm Undercut Bar Class B	Ductile Iron 500 - 7	1	4.4 kg
5	2773	A	610 mm Drawcut Bar Class B	Ductile Iron 500 - 7	1	4.6 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
A	28-11-11	INITIAL RELEASE.		S.F.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

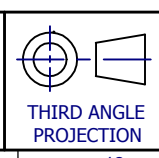
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
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DESIGNED:	BY	DATE	CODE:
S.F.	S.F.	25-11-11	-
S.S.	S.S.	25-11-11	N.T.S.
H.B.	H.B.	25-11-11	A3

TITLE:	DRG. No:	REVISION:
610x16600 C/O TRENCH RUN CLASS B	4275	A
MASS: 1270.9 kg		