

FILLER MATERIAL
TO BE ADDED

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2748	A	762x762 C/O Concrete Infill Cover Class B	Ductile Iron 500-7	1	62.800 kg
2	2698	A	762 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	5.332 kg
3	2699	A	762 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	5.569 kg
4	2726	A	762 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	5.226 kg
5	2727	A	762 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	5.226 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg

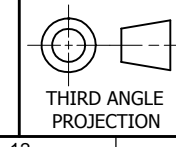
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REVISION	No	DATE	DESCRIPTION	BY	S.S.
A	25-06-08	Initial Release		F.M.	S.S.

UNLESS OTHERWISE STATED
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

ALL MEASURES IN MILLIMETERS.
 MACHINING TOLERANCES:
 X. ±0.25 mm
 X.X ±0.10 mm
 X.XX ±0.05 mm
 ANGULAR:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
 LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.



DESIGNED:	BY	DATE
F.M.	F.M.	25-06-08
DRAWN:	CHECKED:	APPROVED:
F.M.	S.S.	H.B.
25-06-08	25-06-08	27-06-07

TITLE:	SCALE:	CODE:	REV:
762x762 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B	N.T.S.	GM301C77B	1 of 1
2790			A