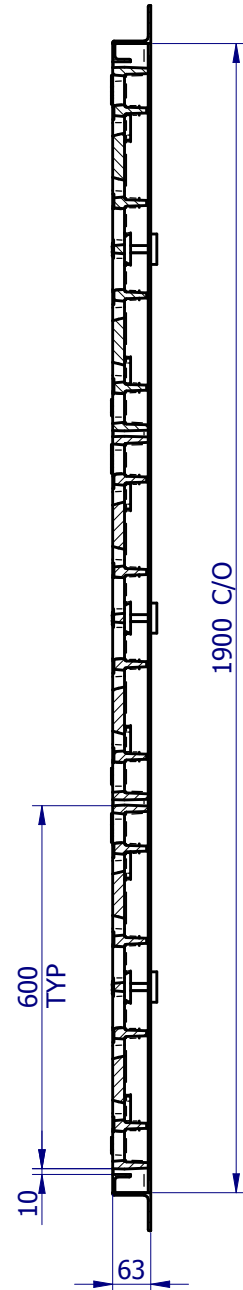
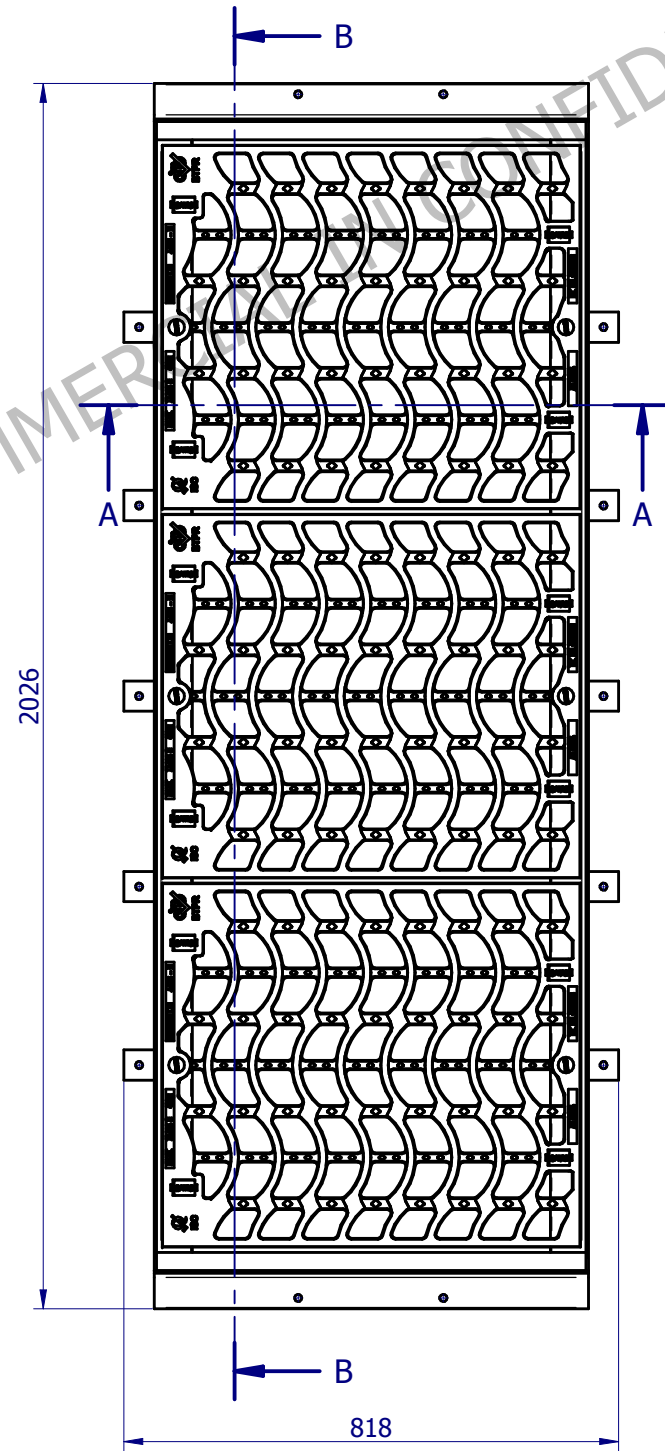
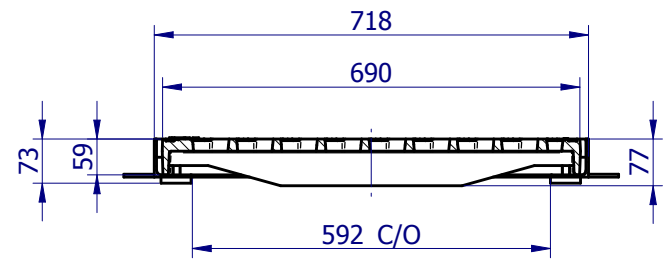


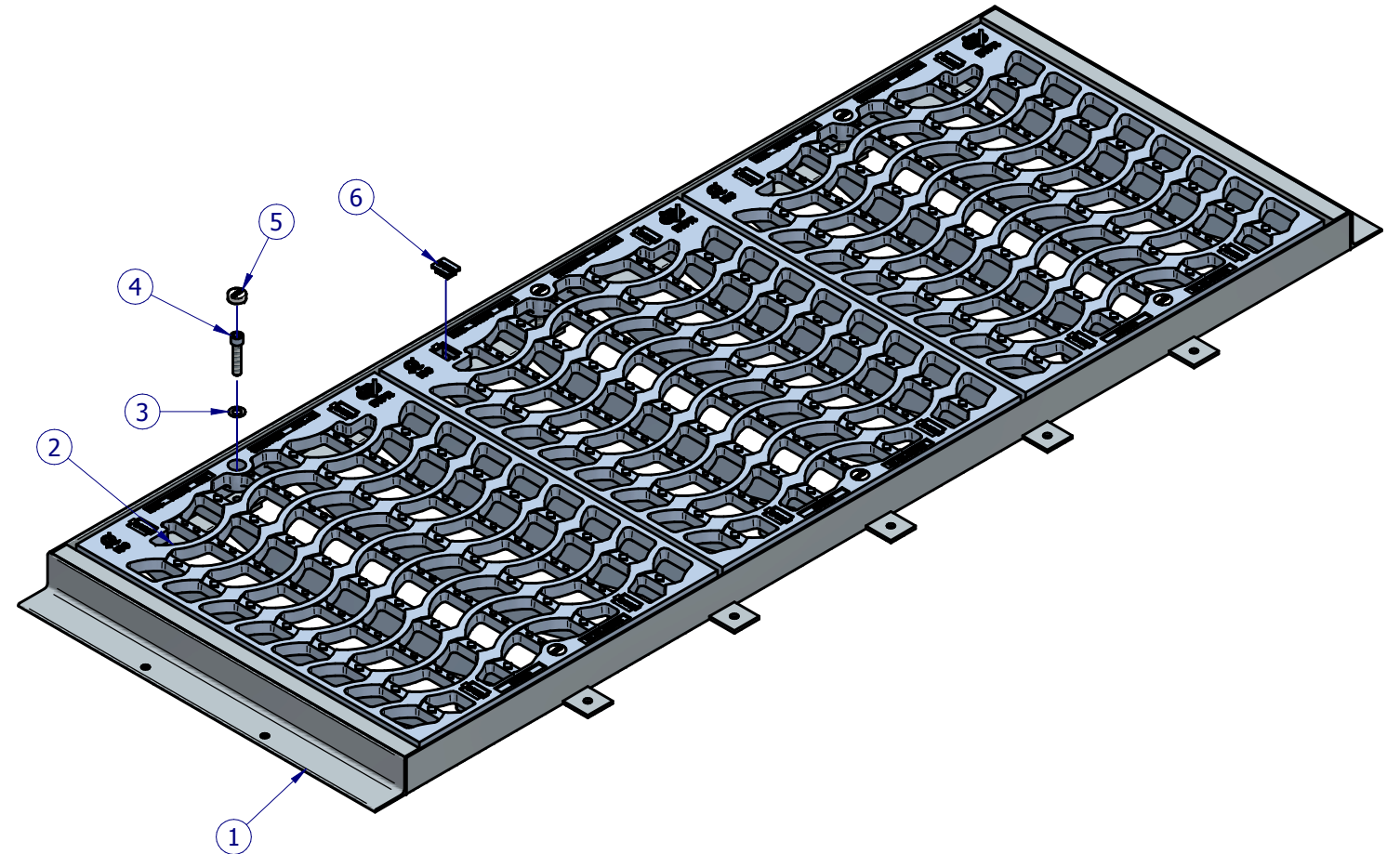
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SECTION B-B



SECTION A-A



Item No.	Drwg No.	Rev.	Title	Material	Qty.	Mass (kg)
1	5146	B	GM325G6619DGAL Frame	Steel, structural	1	24.9 kg
2	4423	B	600x600 C/O GalvaGrate ClassD	Ductile Iron 500/7	3	127.0 kg
3	2923	A	M12 Washer	Stainless Steel, 304	6	0.0 kg
4	3491	A	M12x55 Socket Head Cap Bolt	Stainless Steel, 304	6	0.4 kg
5	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	12	0.1 kg

REVISION	No	DATE	DESCRIPTION	BY	CHKD.
B	21-12-17		BOLT DOWN DETAILS CHANGED ON GRATE AND FRAME	F.M.	M.B.
A	26-10-15		INITIAL RELEASE	F.M.	S.S.

UNLESS OTHERWISE STATED	
ALL MEASURES IN MILLIMETERS.	
GENERAL CAST TOLERANCES:	
CT9 to ISO 8062.	
CASTING RADII: 3 mm	
DRAFT TAPERS: 2°	

LINEAR MACHINING TOLERANCE:	
X.	±0.25 mm
X.X	±0.10 mm
ANGULAR MACHINING TOLERANCE:	
X.	±0.5°
X.X	±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.	
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.	
RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.	

GATIC	
GATIC PTY LTD	
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Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au	

THIRD ANGLE PROJECTION	
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DESIGNED:	F.M.	26-10-15	CODE: --
DRAWN:	F.M.	26-10-15	SCALE: N.T.S.
CHECKED:	S.S.	26-10-15	FORMAT: A3
APPROVED:	S.S.	26-10-15	SHEET: 1 of 1

TITLE: GM325G6619DGAL ASSEMBLY	
MATERIAL: --	
DRG. No: 5145	
MASS: 152.4 kg	
REV: B	