



NOTE:
16 only of M10x40 Hex head bolts required for assembly C/W washers and nuts.

GM303S6115D						
Item No.	Drwg.	Rev.	Title	Material	Qty	Mass
1	2188	C	610x457 C/O Solid Top Cover Class D	Ductile Iron 500 - 7	3	160.4 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	12	0.1 kg
3	4004	C	610mm Draw Cut Bar Class D	Ductile Iron 500-7	1	11.2 kg
4	4007	C	610mm Under Cut Bar Class D	Ductile Iron 500-7	1	9.4 kg
5	4001	D	457mm LH Side Bar Class D	Ductile Iron 500-7	3	23.1 kg
6	4002	D	457mm RH Side Bar Class D	Ductile Iron 500-7	3	23.1 kg
7	2856	A	M10 Washer	Nylon, general purpose	6	0.0 kg
8	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	6	0.3 kg
9	2855	A	M10 Washer	Stainless Steel, 304	6	0.0 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg

REVISION	No	DATE	DESCRIPTION	F.M.	S.S.
A	29-07-20	Initial Release		F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES: CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
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CHECKED:	BY	DATE
F.M.	F.M.	29-07-20
APPROVED:	BY	DATE
S.S.	S.S.	29-07-20

CODE: GM303S6115D
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1

TITLE: 610 x 1511 C/O SOLID TOP COVER & FRAME
3 PART CLASS D - ASSEMBLY

DRG. No: 6009
MASS: 227.8 kg
REV: A