

# PVC PRESSURE SYSTEM

PVC-M



**PDHRC20300**

**DN300 x 6m PN20 Cream Rhino Series 2 PVC-M Pipe Rieber RRJ**

**APPLICATION** Used for above or below ground applications to convey sewerage in pressure applications

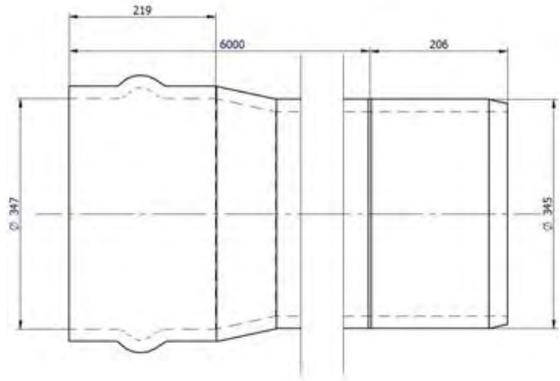
## FEATURES

- Australian Made
- BEP PVC - Manufactured from Best Environmental Practice PVC
- Installation Economics
- Operation Efficiencies
- Corrosion Resistant
- Light weight
- Electrically non conductive

## TECHNICAL DATA

### PRODUCT PROPERTIES

Primary Material	PVC-M
Colour	Cream
Joint Type	RRJ
Rubber Ring Material	EPDM
Allowable Operation Temperature - Degrees	50°C
Allowable Operating Pressure - 20°C	2000kPa
Average # of Joints per Litre – Iplex Lubricant	10
Unprotected UV Exposure (years)	2 Years
Maximum Diametric Deflection - 50 Years	7.50%
Minimum Radius of Curvature	90m
Socket Deflection	1°



### PRODUCT DIMENSIONS

Category	Length	Max Socket Nominal OD	345.4mm
Rating	PN20	Chamfer Detail	30mm
Length	6m	Witness Mark	237mm
Nominal	300mm	Weight	181kg
ID	306.1mm	Crate Qty	6
Wall Thickness	19.7mm	Crate Weight	1086kg
Socket Depth	219.2mm		

### ENVIRONMENTAL CREDENTIALS AND STANDARDS

Environmental Accreditation	Best Environmental PVC - PVC Certificate No. BEP-PVC 0037
Product Standard	AS/NZS 4765 "Modified PVC (PVC-M) Pipes for Pressure Applications"
Standards Mark Certification SMK02730.4, SMK02468.4, SMK02748	WSAA Appraisal - PA1612

## MATERIAL PROPERTIES

### MECHANICAL

Density Specific Gravity	1.47
Ultimate Tensile Strength	38MPa
Yield Strain	5.5%
Compressive Strength	48MPa
Tensile Modulus	3000MPa
Hardness Shore D	85
Poissons Ratio	0.38
Design Stress	17.5MPa
Ring Bending Modulus (3mins)	3000MPa
Ring Bending Modulus (50Yrs)	1200MPa

### THERMAL

Coefficient of Thermal Expansion	$7 \times 10^{-5} / ^\circ\text{C}$
Thermal Conductivity	0.138W/m.K
Specific Heat	1047 J/kg/°C
Vicat Softening Temperature	>79°C
Flammability	Will not support combustion
Fire Index – Ignitability	2
Fire Index – Smoke Development	8
Fire Index – Spread of Flame	0
Fire Index – Heat Evolved	2

©Copyright: Iplex Pty Ltd 2019 all rights reserved. All drawings and information contained thereon are the exclusive property of Iplex Pipelines. Unless specifically noted, this drawing and information enclosed are subject to change at any time. Measures are for reference purpose only. If critical please contact Iplex Pipelines.

