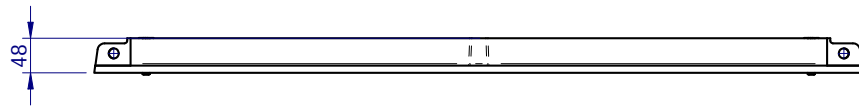


FILLING MATERIAL  
TO BE ADDED

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2770	A	914x762 C/O Concrete Infill Cover Class B	Ductile Iron 500-7	1	90.150 kg
2	2707	B	914 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	6.315 kg
3	2706	B	914 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	6.608 kg
4	2726	A	762 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	5.226 kg
5	2727	A	762 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	5.226 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg



UNLESS OTHERWISE STATED

GENERAL CAST TOLERANCES:  
CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

ALL MEASURES IN MILLIMETERS.

MACHINING TOLERANCES: X ±0.25 mm X.X ±0.10 mm X.XX ±0.05 mm  
ANGULAR: X ±0.5° X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.

LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.



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Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



THIRD ANGLE  
PROJECTION

DESIGNED:	F.M.	DATE	25-06-08
DRAWN:	F.M.	DATE	25-06-08
CHECKED:	M.K.	DATE	27-06-08
APPROVED:	H.B.	DATE	27-06-08

TITLE:	914x762 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B		
SCALE:	N.T.S.	CORE:	GM301C97B
DRG. NO.:	2792		REV: A
A3		1 of 1	

REVISION	No	DATE	DESCRIPTION	BY	CKD.
A	25-06-08	Initial Release		F.M.	S.S.