

SECTION A-A

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1505	I	610mm C/O Circular Frame Class D	Ductile Iron 500-7	1	24.150 kg
2	1516	H	610mm C/O Circular Solid Top Sewer Cover Class D	Ductile Iron 500-7	1	38.016 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.158 kg

REVISION No	DATE	DESCRIPTION	BY	CHKD.
H	15-05-09	COMPONENTS REVISED	F.M.	S.S.
G	27-03-09	COMPONENTS REVISED	F.M.	S.S.
F	27-01-09	COMPONENTS REVISED	F.M.	S.S.
E	09-01-08	PRODUCT CERT. DETAILS & DRAWING UPDATED	F.M.	M.K.
D	19-09-05	REVISED & REDRAWN	H.T.	C.A.

**UNLESS OTHERWISE STATED**

ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES: CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
X. ±0.25 mm  
X.X ±0.10 mm

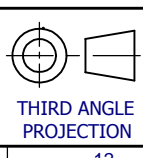
ANGULAR MACHINING TOLERANCE:  
X. ±0.5°  
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**

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DESIGNED:	BY	DATE	CODE:
H.T.	H.T.	19-09-05	GM300S6D2
DRAWN:	BY	DATE	SCALE:
F.M.	F.M.	27-01-09	N.T.S.
CHECKED:	BY	DATE	FORMAT:
S.S.	S.S.	27-01-09	A3
APPROVED:	BY	DATE	SHEET:
H.B.	H.B.	27-01-09	1 of 1

TITLE:	DRG. No:	REV:
610 C/O SOLID TOP SEWER COVER & FRAME ASSEMBLY CLASS D	1517	H
MATERIAL:		MASS: 62.327 kg