



Item Number	Document Number	Revision	Title	Material	Quantity	Mass
1	2746	A	762x457 C/O Concrete Infill Cover Class B	Ductile Iron 500-7	2	67.578
2	2747	A	762x610 C/O Concrete Infill Cover Class B	Ductile Iron 500-7	1	55.388
3	2701	A	457 mm LH Side Bar Class B	Ductile Iron 500 - 7	2	6.609
4	2700	A	457 mm RH Side Bar Class B	Ductile Iron 500 - 7	2	6.609
5	2704	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	4.260
6	2703	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	4.260
7	2698	A	762 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	5.332
8	2699	A	762 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	5.569

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REVISION	No	DATE	DESCRIPTION	BY	S.S.	CKD.
A	30-10-13	INITIAL RELEASE.				

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
 LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	SCALE:
	S.S.	30-10-13	N.T.S.
CHECKED:	BY	DATE	FORMAT:
	S.S.	30-10-13	A3
APPROVED:	BY	DATE	SHEET:
	H.B.	30-10-13	1 of 1

TITLE: 762 X 1613 C/O CLASS B COVER & FRAME ASSEMBLY
 CODE: GM303C7616B
 MATERIAL: Ductile Iron 500-7
 DRG. No: 4951
 MASS: 155.604 kg
 REV: A