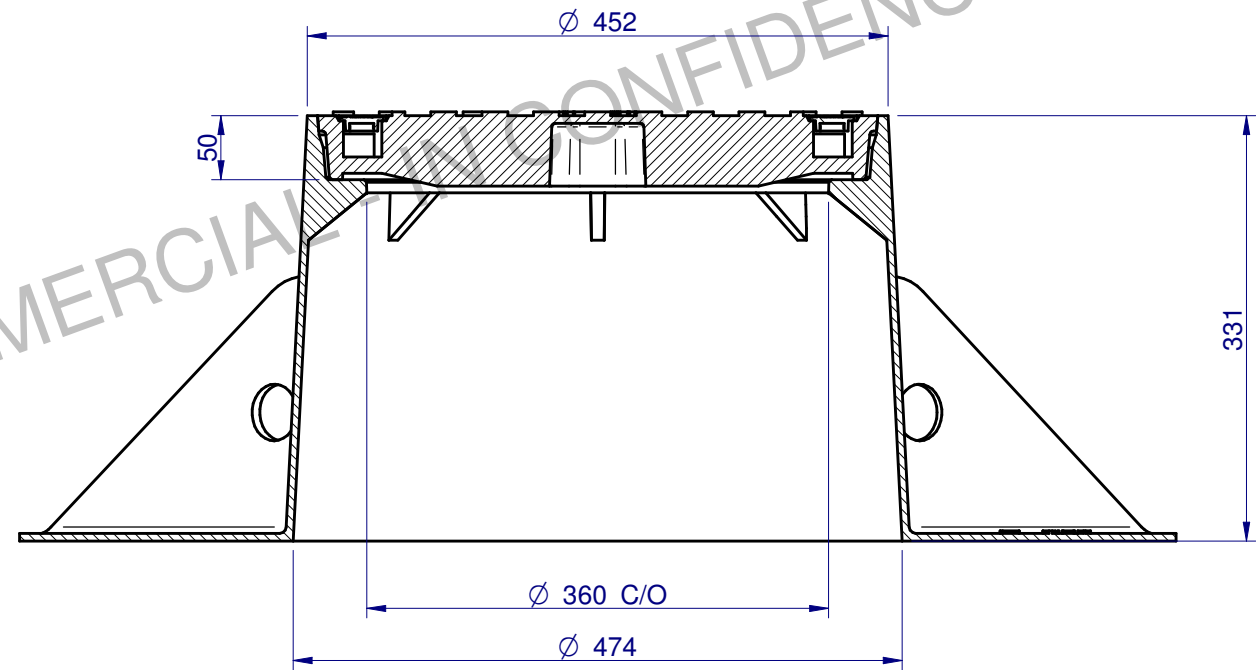
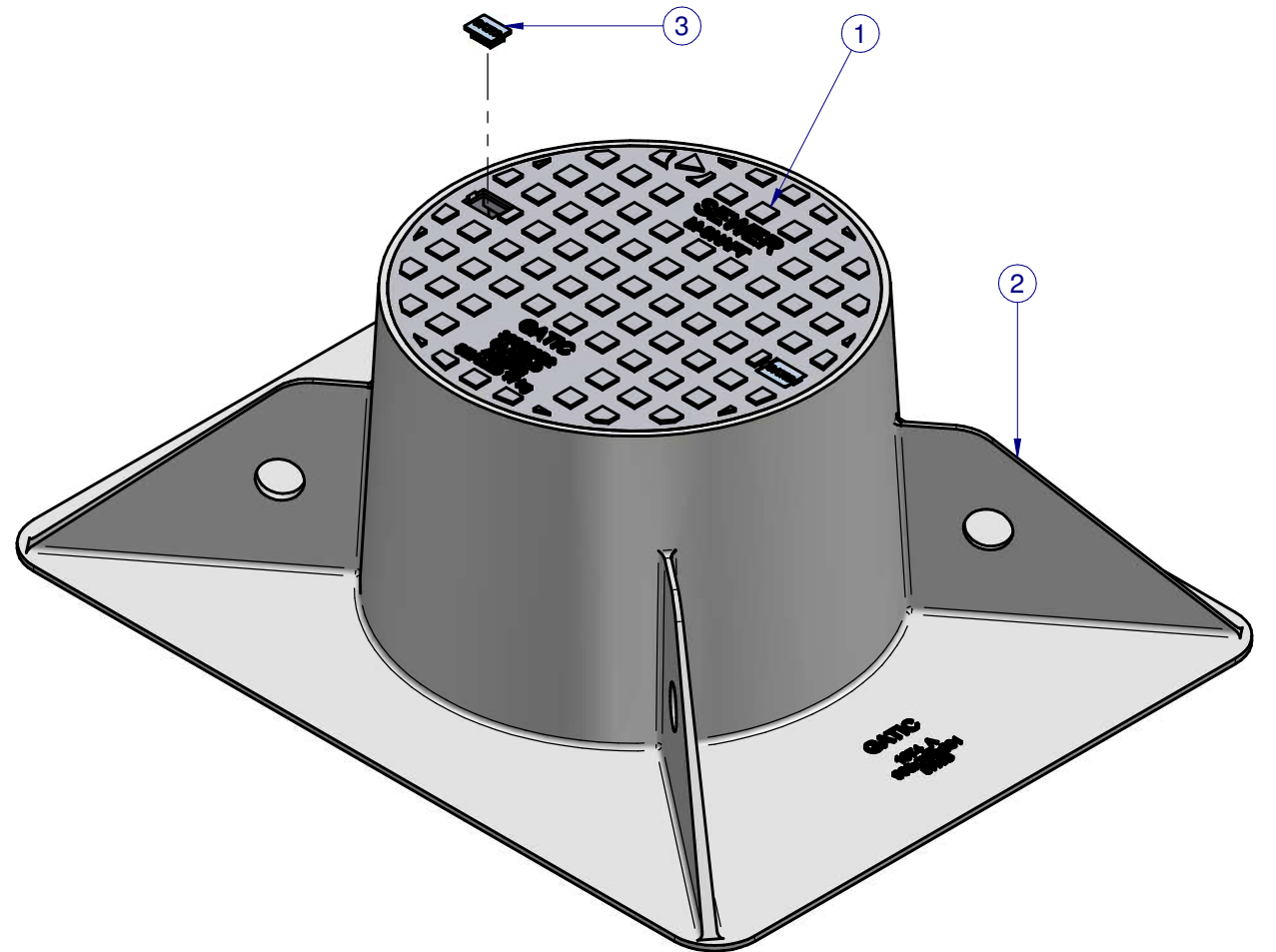
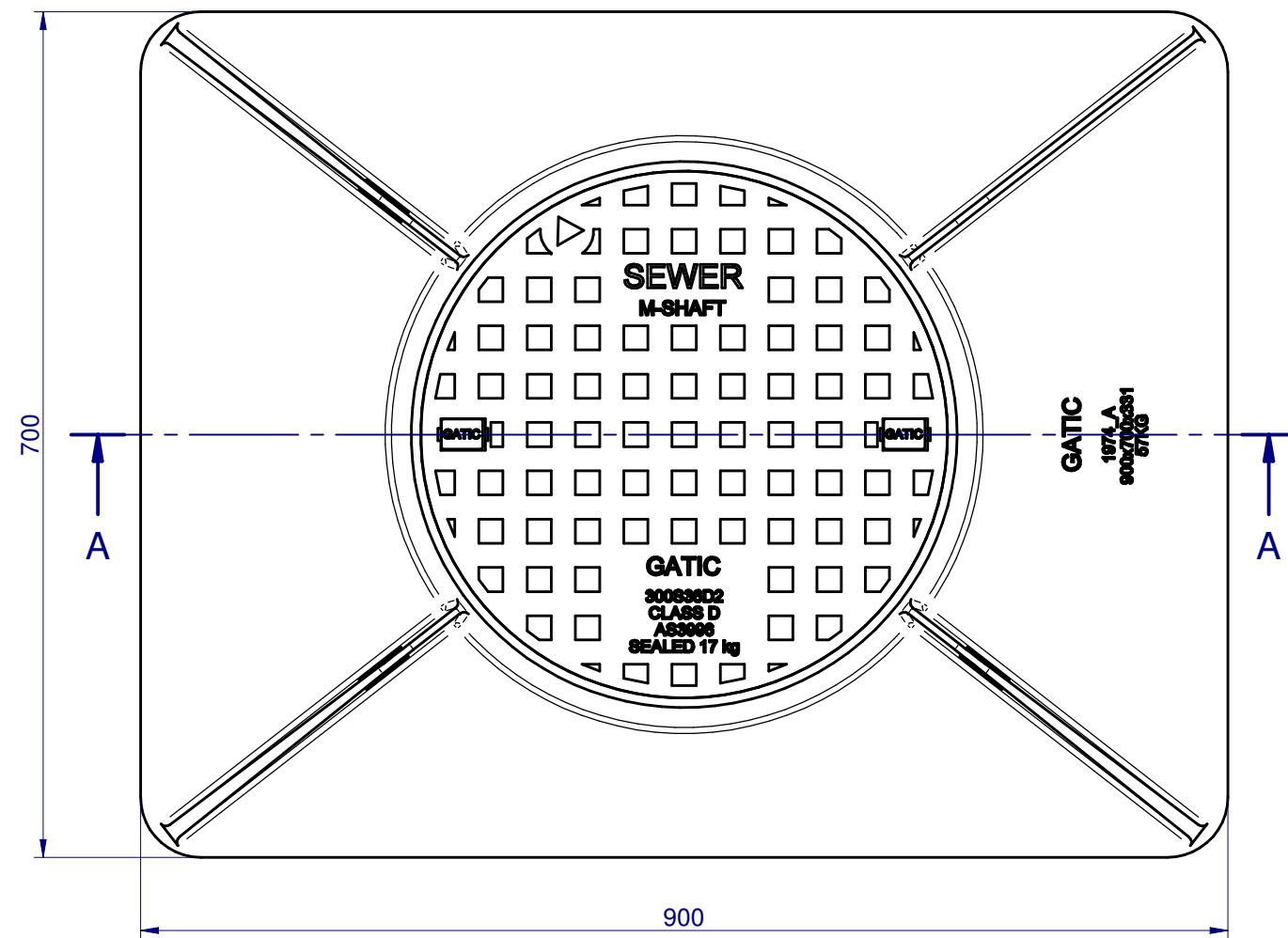




SECTION A-A



Item	DWG #	Rev	Description	Material	Qty	Mass
1	1975	D	Ø360 C/O Solid Top Cover Class D AS3996	Ductile Iron 500-7	1	17.0 kg
2	1974	C	360 mm c/o Frame	Ductile Iron 500-7	1	56.4 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CHKD.
D	01-05-19		COVER REVISED	F.M.	F.M.
C	30-08-10		COVER REVISED TO CLASS D AS3996.	S.S.	S.S.
B	27-05-05		COVER REVISED TO CLASS C EN124.	H.C.	C.A.
A	23-11-04		INITIAL RELEASE.	H.C.	C.A.

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:

X. ±0.25 mm

X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:

X. ±0.5°

X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH:

ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP
GALVANISED TO AS/NZS 4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE
APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au

THIRD ANGLE
PROJECTION

DESIGNED:	H.C.	23-11-04
DRAWN:	H.C.	23-11-04
CHECKED:	C.A.	23-11-04
APPROVED:	C.A.	23-11-04

CODE: GM300S36D2	TITLE: MAINTENANCE SHAFT SOLID TOP COVER & FRAME 360 C/O CLASS D
SCALE: N.T.S.	MASS: 73.4 kg
FORMAT: A3	DRG. No: 1971
SHEET: 1 of 1	REV: D