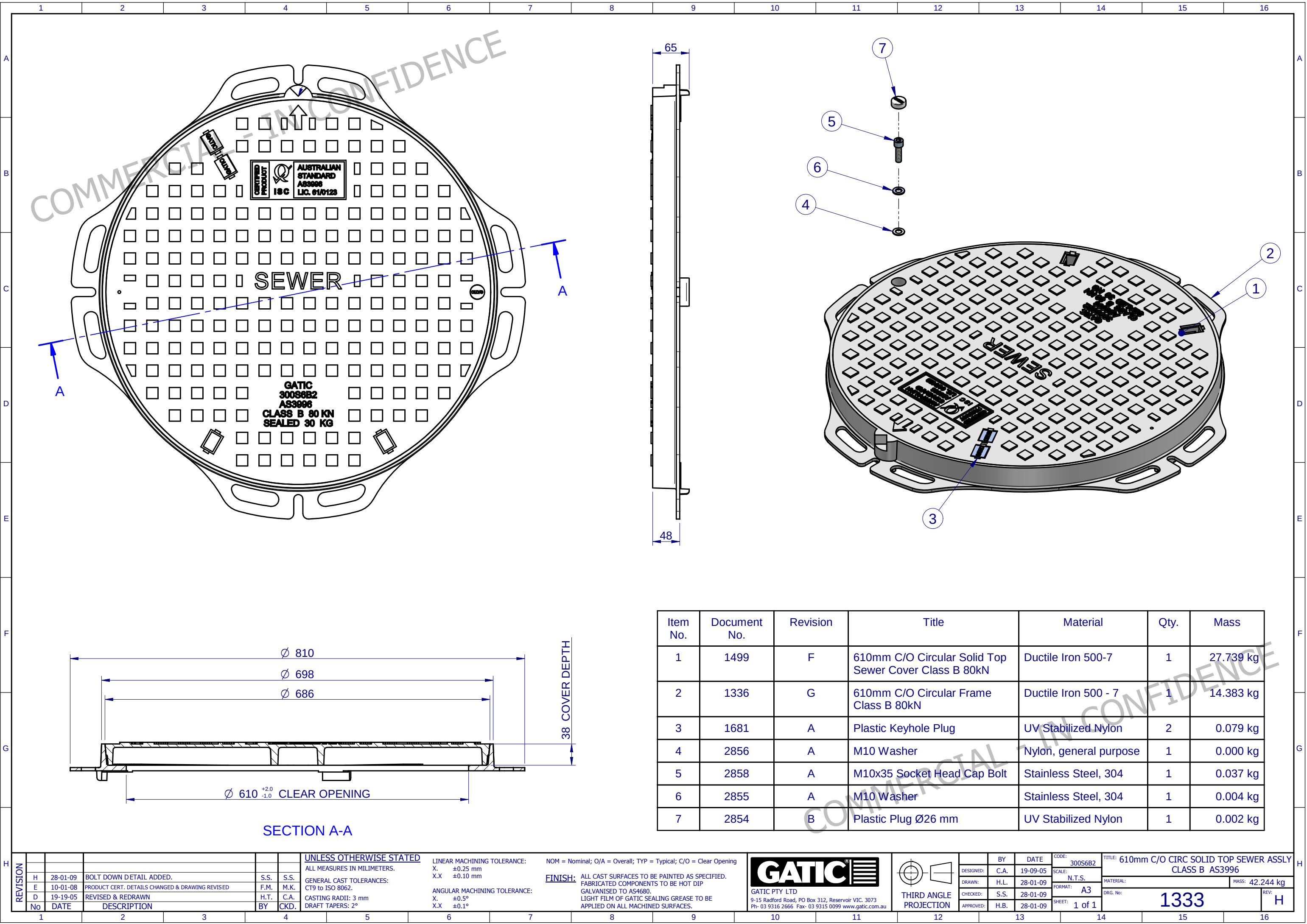




Item No.	Document No.	Revision	Title	Material	Qty.	Mass
1	1499	F	610mm C/O Circular Solid Top Sewer Cover Class B 80kN	Ductile Iron 500-7	1	27.739 kg
2	1336	G	610mm C/O Circular Frame Class B 80kN	Ductile Iron 500 - 7	1	14.383 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.079 kg
4	2856	A	M10 Washer	Nylon, general purpose	1	0.000 kg
5	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	1	0.037 kg
6	2855	A	M10 Washer	Stainless Steel, 304	1	0.004 kg
7	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	1	0.002 kg

REVISION						UNLESS OTHERWISE STATED		LINEAR MACHINING TOLERANCE:	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening			DESIGNED:	BY	DATE	CODE:	TITLE:	
	H	28-01-09	BOLT DOWN DETAIL ADDED.	S.S.	S.S.	ALL MEASURES IN MILLIMETERS.	X. ±0.25 mm	<u>FINISH:</u> ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au			DRAWN:	C.A.	19-09-05	300S6B2	610mm C/O CIRC SOLID TOP SEWER ASSLY CLASS B AS3996	
	E	10-01-08	PRODUCT CERT. DETAILS CHANGED & DRAWING REVISED	F.M.	M.K.	GENERAL CAST TOLERANCES: CT9 TO ISO 8062.	X.X ±0.10 mm					CHECKED:	H.L.	28-01-09	N.T.S.	MATERIAL:	
	D	19-19-05	REVISED & REDRAWN	H.T.	C.A.	ANGULAR MACHINING TOLERANCE:	X. ±0.5°					APPROVED:	S.S.	28-01-09	A3	DRG. No:	42.244 kg
	No	DATE	DESCRIPTION	BY	CKD.	CASTING RADII: 3 mm	X.X ±0.1°					DRAFT TAPERS: 2°	1 of 1	1333	REV:	H	

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