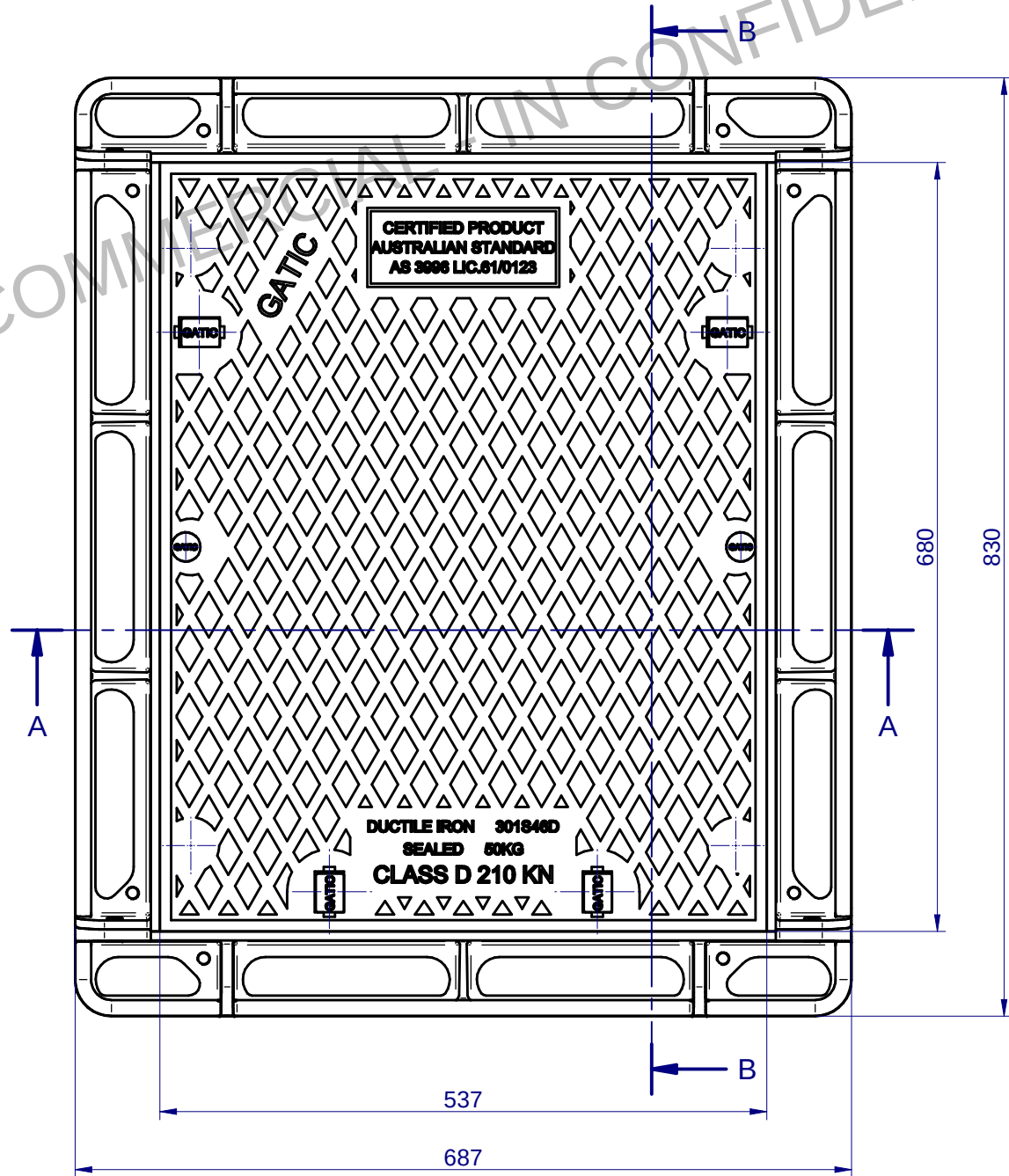
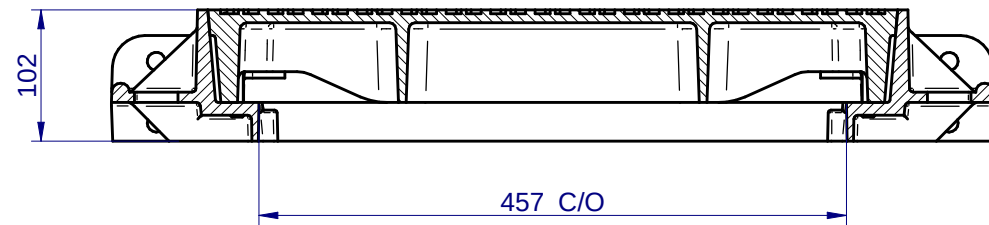
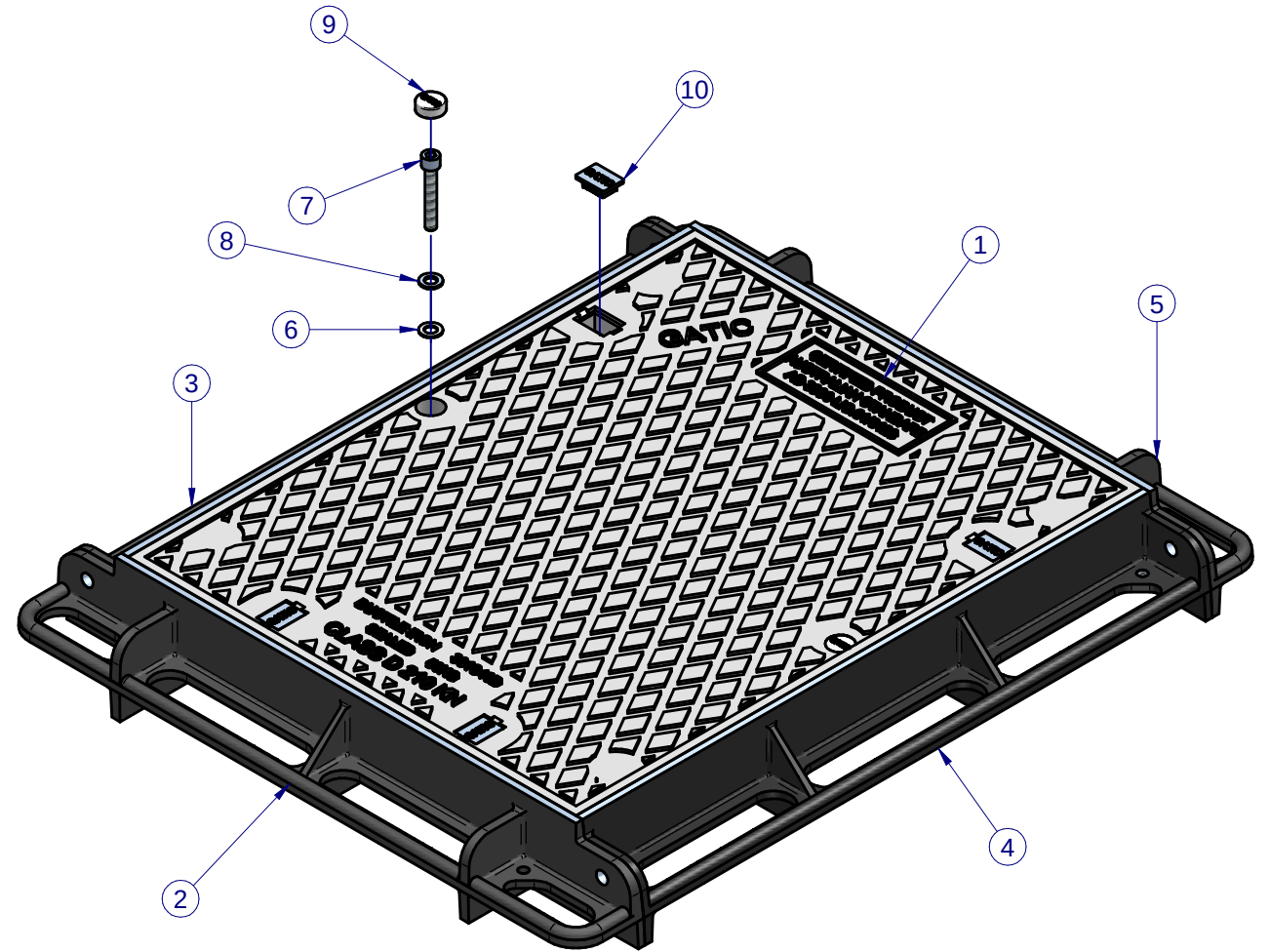


SECTION B-B



SECTION A-A



NOTE:
8 only of M10x50 Hex head bolts required for assembly C/W washers and nuts.

Item No.	Dwg.	Rev.	Title	Material	Qty.	Mass
1	2187	C	457x610 C/O Solid Top Cover Class D	Ductile Iron 500-7	1	49.7 kg
2	4000	B	457mm Draw Cut Bar Class D	Ductile Iron 500-7	1	9.2 kg
3	4005	C	610mm LH Side Bar Class D	Ductile Iron 500-7	1	9.8 kg
4	4006	C	610mm RH Side Bar Class D	Ductile Iron 500-7	1	9.8 kg
5	4003	B	457mm Under Cut Bar Class D	Ductile Iron 500-7	1	7.7 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.0 kg
7	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION		INITIAL RELEASE.		F.M. S.S.	
A	No	DATE	DESCRIPTION	BY	CKD.
1		11-02-15	INITIAL RELEASE.		

UNLESS OTHERWISE STATED	
ALL MEASURES IN MILLIMETERS.	
GENERAL CAST TOLERANCES:	
CT9 to ISO 8062.	
CASTING RADII: 3 mm	
DRAFT TAPERS: 2°	

LINEAR MACHINING TOLERANCE:	
X.	±0.25 mm
X.X	±0.10 mm
ANGULAR MACHINING TOLERANCE:	
X.	±0.5°
X.X	±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.	
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.	
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	

GATIC	
GATIC PTY LTD	
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073	
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au	

THIRD ANGLE PROJECTION	
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BY	DATE	CODE: GM301S46D
DESIGNED: --	--	SCALE: N.T.S.
DRAWN: F.M.	11-02-15	FORMAT: A3
CHECKED: S.S.	11-02-15	SHEET: 1 of 1
APPROVED: H.B.	11-02-15	

TITLE: 457X610 SOLID TOP COVER & FRAME CLASS D - ASSEMBLY	
MATERIAL: --	
DRG. No: 5089	
REV: A	