

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1714	D	457X610 C/O Concrete Infill Cover Class D	Ductile Iron 500 - 7	1	40.650
2	4003	B	Side Bar 527mm	Ductile Iron 500-7	1	7.668
3	4000	B	Side Bar 527mm	Ductile Iron 500-7	1	9.178
4	4005	C	680 mm LH Side Bar	Ductile Iron 500-7	1	9.793
5	4006	C	680 mm RH Side Bar	Ductile Iron 500-7	1	9.793
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001
7	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	2	0.112
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.020

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
A	31-07-17	Initial Release		S.S.	S.S.

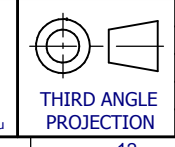
UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE
S.S.	S.S.	31-07-17
DRAWN:	BY	DATE
S.S.	S.S.	31-07-17
CHECKED:	BY	DATE
M.B.	M.B.	31-07-17
APPROVED:	BY	DATE
S.S.	S.S.	31-07-17

CODE: GM301C46D	TITLE: 457X610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
SCALE: N.T.S.	DRG. No: 5374
FORMAT: A3	REVISION: A
SHEET: 1 of 1	MASS: 71.698 kg