



Item No.	Document No.	Rev.	Title	Material	Qty	Mass
1	1838	C	762x610 C/O Concrete Infill Cover Class G	Ductile Iron 500 - 7	1	112.1 kg
2	2820	B	762 mm Under Cut Bar Class G	Ductile Iron 500 - 7	1	15.7 kg
3	2824	B	762 mm Draw Cut Bar Class G	Ductile Iron 500 - 7	1	16.0 kg
4	2827	B	610 mm LH Side Bar Class G	Ductile Iron 500 - 7	1	12.1 kg
5	2831	B	610 mm RH Side Bar Class G	Ductile Iron 500 - 7	1	12.1 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, 304	4	0.0 kg
8	2919	A	M12x75 Socket Head Cap Bolt	Stainless Steel, 304	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

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REVISION	C	13-05-13	FRAMES MODIFIED	F.M.	S.S.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2° LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			DESIGNED:	C.A.	DATE:	03-07-03	CODE:	GM301C76G	TITLE:	762x610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G			
	B	02-10-09	MARKINGS LAYOUT UPDATED ON COVER	F.M.	S.S.					SCALE:	N.T.S.	MATERIAL:			DRG. No.:	2867	REV:	C		
	A	14-01-09	INITIAL RELEASE.	F.M.	S.S.					FORMAT:	A3	DRG. No.:			SHEET:	1 of 1		MASS:	168.6 kg	
	No	DATE	DESCRIPTION	BY	CKD.															