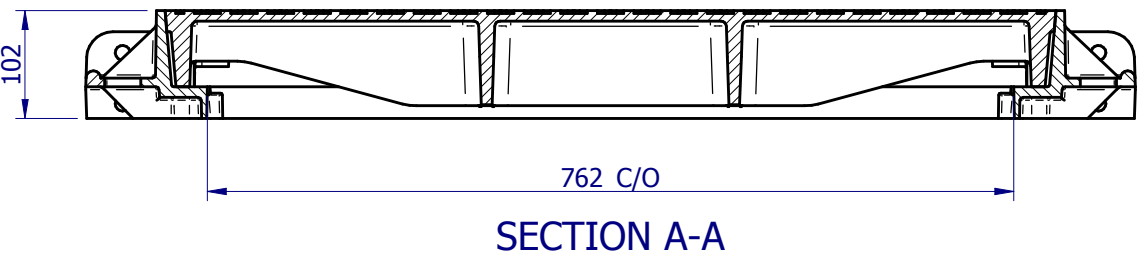


NOTE:
8 only of M10x50 Hex head bolts required for assembly C/W washers and nuts.



Item No.	Drwg.	Rev.	Title	Material	Qty.	Mass (kg)
1	2191	C	762x457 C/O Solid Top Cover Class D	Ductile Iron 500 - 7	1	68.0 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4001	C	457mm LH Side Bar Class D	Ductile Iron 500 - 7	1	7.7 kg
4	4002	C	457mm RH Side Bar Class D	Ductile Iron 500 - 7	1	7.7 kg
5	4012	B	762mm Under Cut Bar Class D	Ductile Iron 500 - 7	1	11.2 kg
6	4008	B	762mm Draw Cut Bar Class D	Ductile Iron 500 - 7	1	13.5 kg
7	2856	A	M10 Washer	Nylon, general purpose	2	0.0 kg
8	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
9	2855	A	M10 Washer	Stainless Steel, 304	2	0.0 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION							<p>UNLESS OTHERWISE STATED</p> <p>ALL MEASURES IN MILLIMETERS.</p> <p>GENERAL CAST TOLERANCES: CT9 to ISO 8062.</p> <p>CASTING RADII: 3 mm</p> <p>DRAFT TAPERS: 2°</p>	<p>LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm</p> <p>ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°</p>	<p>NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening</p> <p>FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.</p>	<p>GATIC PTY LTD 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au</p>	<p>THIRD ANGLE PROJECTION</p>	BY	DATE	CODE: GM301S74D	TITLE: 762x457 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY
	A	09-02-15	Initial Release	F.M.	S.S.	SCALE: N.T.S.						MATERIAL: --	MASS: 108.2 kg		
	No	DATE	DESCRIPTION	BY	CKD.	FORMAT: A3						DRG. No:	REV: A		
	1					SHEET: 1 of 1						5078			