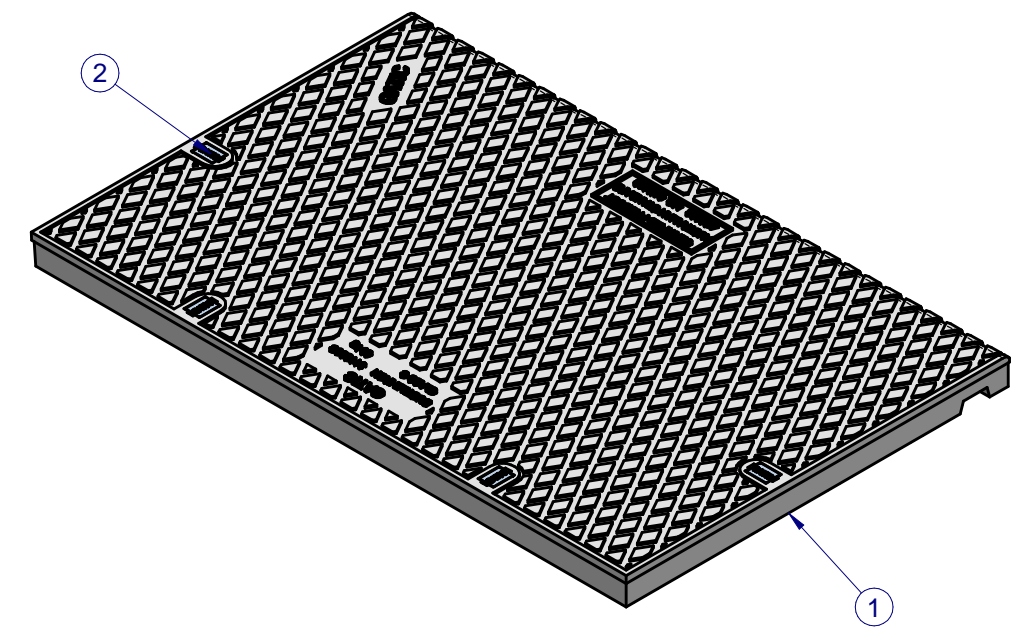
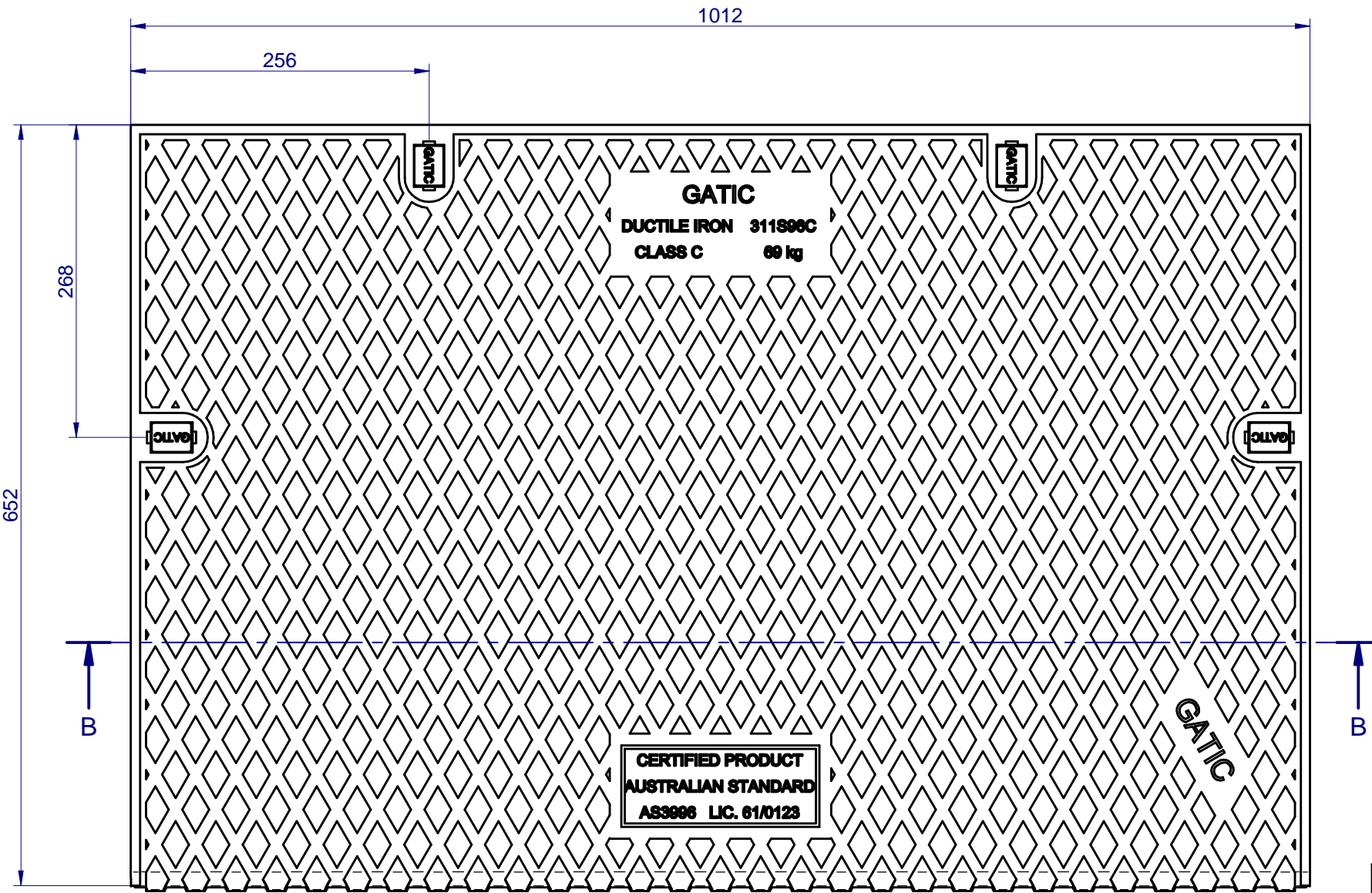


COMMERCIAL IN CONFIDENCE



SECTION B-B



Item	DWG	Rev	Title	Material	Qty	Mass
1	4505	C	914x610 S/T Side Entry Cover Class C 150 kN GATIC	Ductile Iron 500 - 7	1	69.0 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
C	17-03-17		SLOT MODIFIED ON COVER.	F.M.	M.B.
B	--	--		S.S.	S.S.
A	26-07-12		INITIAL RELEASE.	S.S.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

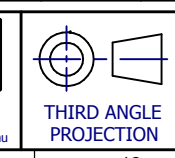
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE
S.S.	S.S.	26-07-12
CHECKED:	BY	DATE
S.S.	S.S.	26-07-12
APPROVED:	BY	DATE
H.B.	H.B.	26-07-12

CODE: GM311S96CCG	TITLE: 914X610 S/T SIDE ENTRY COVER CLASS C 150 kN - GATIC
SCALE: N.T.S.	DRG. No: 4506
FORMAT: A3	REV: C
SHEET: 1 of 1	MASS: 69.2 kg