



Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1079	E	610x610 C/O Transverse Grate Class D-E	Ductile Iron 500 - 7	1	72.3 kg
2	1409	B	610 mm Frame Class D	Ductile Iron 500 - 7	2	15.3 kg
3	3471	A	M10x55 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
4	3284	A	GMS End Plate	Structural Steel	2	8.6 kg
5	2396	A	M10x40 Hex Head Bolt	Steel	4	0.2 kg
6	2369	A	M10 Washer	Steel	8	0.0 kg
7	2370	A	M10 Nut	Steel	4	0.0 kg

REVISION D 03-05-10 TRANSVERSE BARS MODIFIED ON GRATE C 12-06-09 COMPONENTS REVISED B 23-03-04 ORIGINAL DRAWING A -- -- No DATE DESCRIPTION BY CKD.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°		LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°		NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.		GATIC GATIC PTY LTD 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au	 THIRD ANGLE PROJECTION	DESIGNED: -- -- DRAWN: F.M. 12-06-09 CHECKED: S.S. 12-06-09 APPROVED: H.B. 12-06-09	CODE: GM321S6161D SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1	TITLE: 610X610 C/O SUMP GRATE & FRAME ASSEMBLY CLASSES D-E MATERIAL: MASS: 96.5 kg DRG. No: 1869 REV: D	

Copyright : Gatic Pty Ltd - 2008