

SECTION B-B

SECTION A-A

Item No.	Document Number	Revision	Title	Material	Qty	Mass
1	2810	B	457x457 C/O Concrete Infill Cover Class G	Ductile Iron 500 - 7	1	68.551 kg
2	2830	B	457 mm LH Side Bar Class G	Ductile Iron 500 - 7	1	9.590 kg
3	2826	B	457 mm RH Side Bar Class G	Ductile Iron 500 - 7	1	9.590 kg
4	2818	B	457 mm Under Cut Bar Class G	Ductile Iron 500 - 7	1	10.868 kg
5	2822	B	457 mm Draw Cut Bar Class G	Ductile Iron 500 - 7	1	11.070 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.004 kg
7	2918	A	M12 Washer	Stainless Steel, 304	4	0.023 kg
8	2919	A	M12x75 Socket Head Cap Bolt	Stainless Steel, 304	4	0.371 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.010 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.020 kg

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

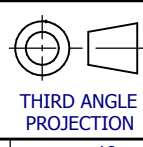
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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DESIGNED:	F.M.	28-06-08
DRAWN:	F.M.	14-01-09
CHECKED:	S.S.	14-01-09
APPROVED:	H.B.	14-01-09

CODE:	GM301C44G	TITLE:	457 x 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G
SCALE:	N.T.S.	MATERIAL:	--
FORMAT:	A3	DRG. No:	2834
SHEET:	1 of 1	REVISION:	C
		MASS:	110.097 kg