



GM303S6119B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	2887	A	610x610 C/O Solid Top Cover Class B	Ductile Iron 500 - 7	3	126.4 kg
2	2772	A	610 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	4.4 kg
3	2773	A	610 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	4.6 kg
4	2703	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	3	12.8 kg
5	2704	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	3	12.8 kg
6	2856	A	M10 Washer	Nylon, general purpose	6	0.0 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	6	0.2 kg
8	2855	A	M10 Washer	Stainless Steel, 304	6	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	7	0.0 kg

REVISION	A	29-07-20	INITIAL RELEASE.	F.M.	S.S.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°	LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			DESIGNED:	F.M.	29.07.20	CODE: GM303S6119B	TITLE: 610 X 1919 C/O - 3 PART CLASS B SOLID TOP ASSEMBLY	
	No	DATE	DESCRIPTION	BY	CKD.						CHECKED:	S.S.	29.07.20	SCALE: N.T.S.	MATERIAL:	DRG. No: 6008
											APPROVED:	S.S.	29.07.20	FORMAT: A3	SHEET: of 1	REV: A