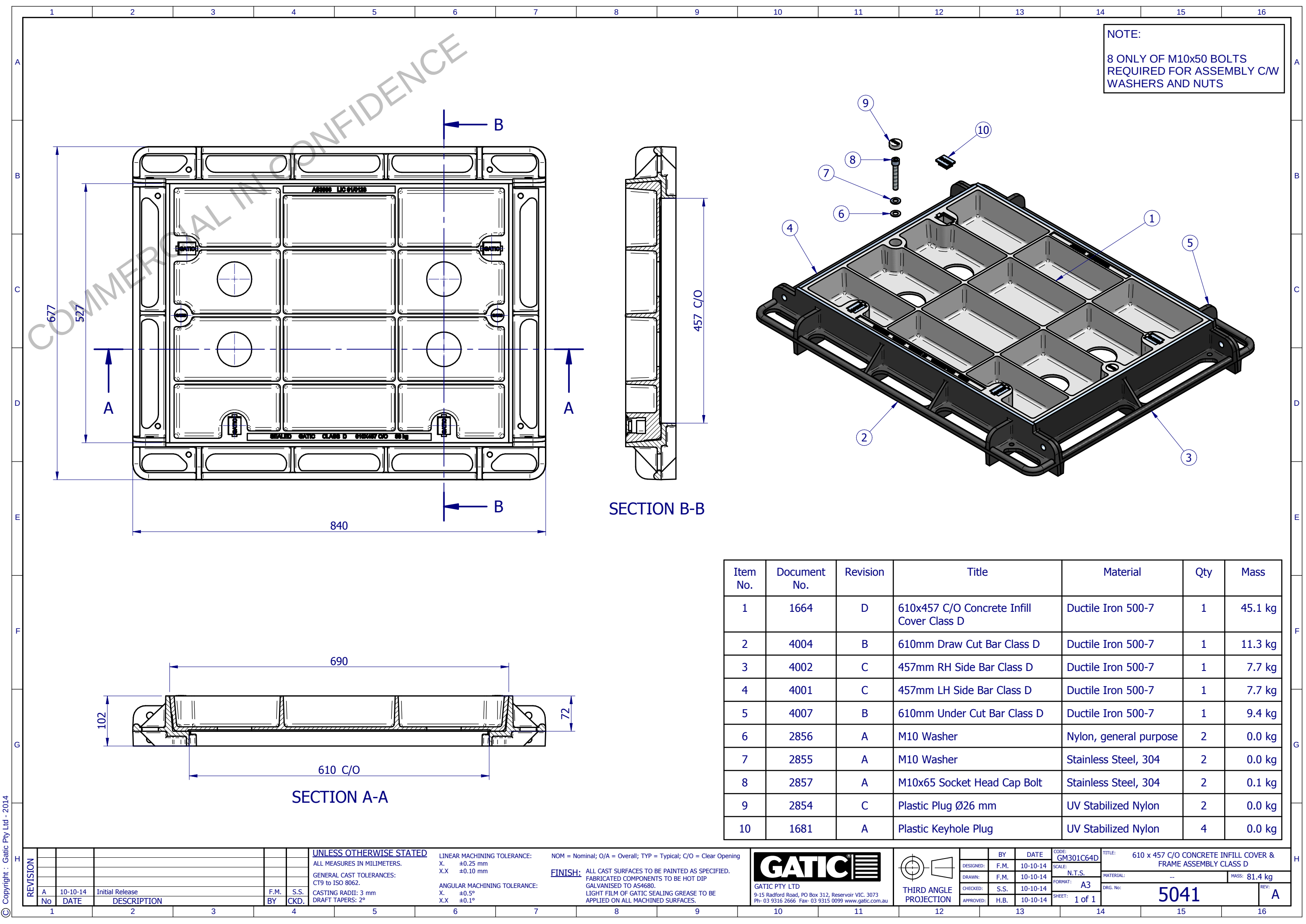




NOTE:
8 ONLY OF M10x50 BOLTS
REQUIRED FOR ASSEMBLY C/W
WASHERS AND NUTS

SECTION B-B

SECTION A-A

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1664	D	610x457 C/O Concrete Infill Cover Class D	Ductile Iron 500-7	1	45.1 kg
2	4004	B	610mm Draw Cut Bar Class D	Ductile Iron 500-7	1	11.3 kg
3	4002	C	457mm RH Side Bar Class D	Ductile Iron 500-7	1	7.7 kg
4	4001	C	457mm LH Side Bar Class D	Ductile Iron 500-7	1	7.7 kg
5	4007	B	610mm Under Cut Bar Class D	Ductile Iron 500-7	1	9.4 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.0 kg
7	2855	A	M10 Washer	Stainless Steel, 304	2	0.0 kg
8	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	DATE	DESCRIPTION	F.M. BY	S.S. CKD.
A	10-10-14	Initial Release	F.M.	S.S.
No	1	2	3	4

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 TO ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE
PROJECTION

DESIGNED:	BY	DATE	CODE:
F.M.	F.M.	10-10-14	GM301C64D
DRAWN:	CHECKED:	APPROVED:	SCALE:
F.M.	S.S.	H.B.	N.T.S.
S.S.	H.B.	10-10-14	FORMAT: A3
H.B.	10-10-14	SHEET: 1 of 1	

TITLE:	DRG. No:	MASS:	REV:
610 x 457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D	5041	81.4 kg	A