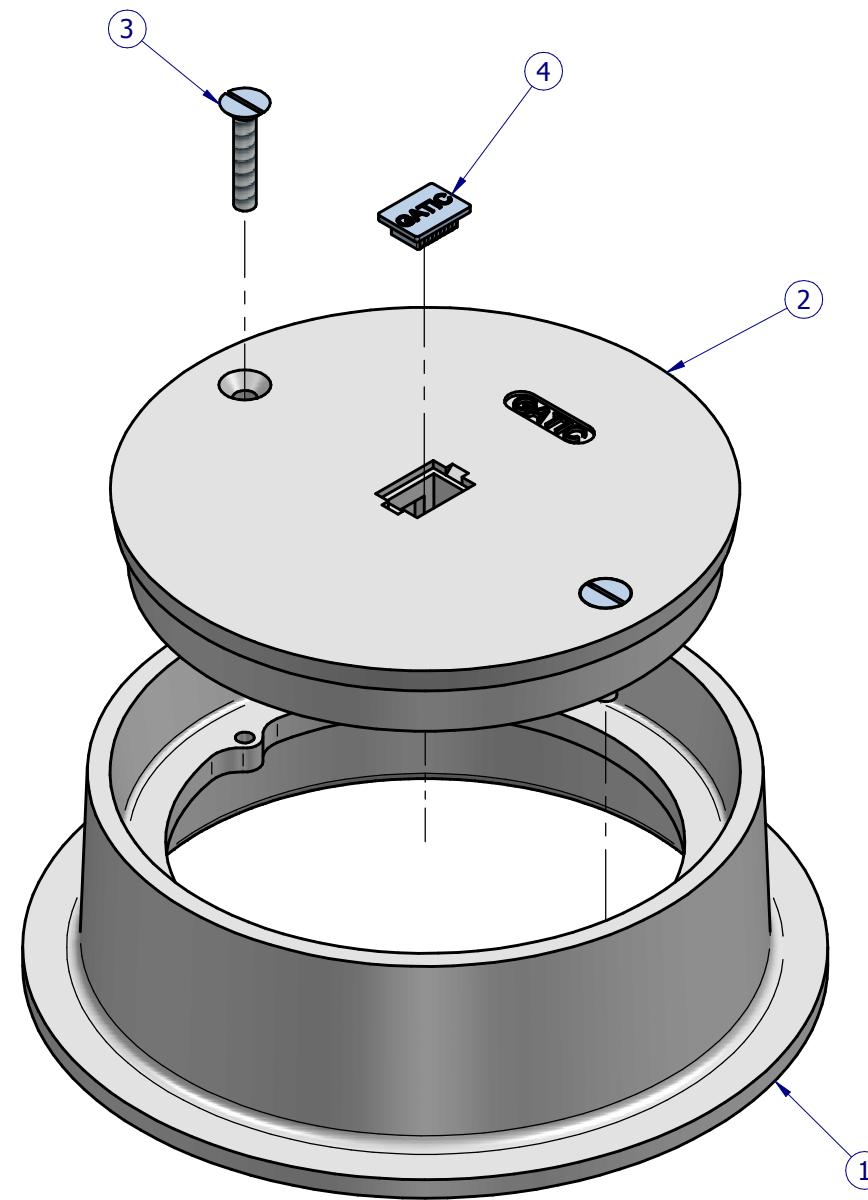
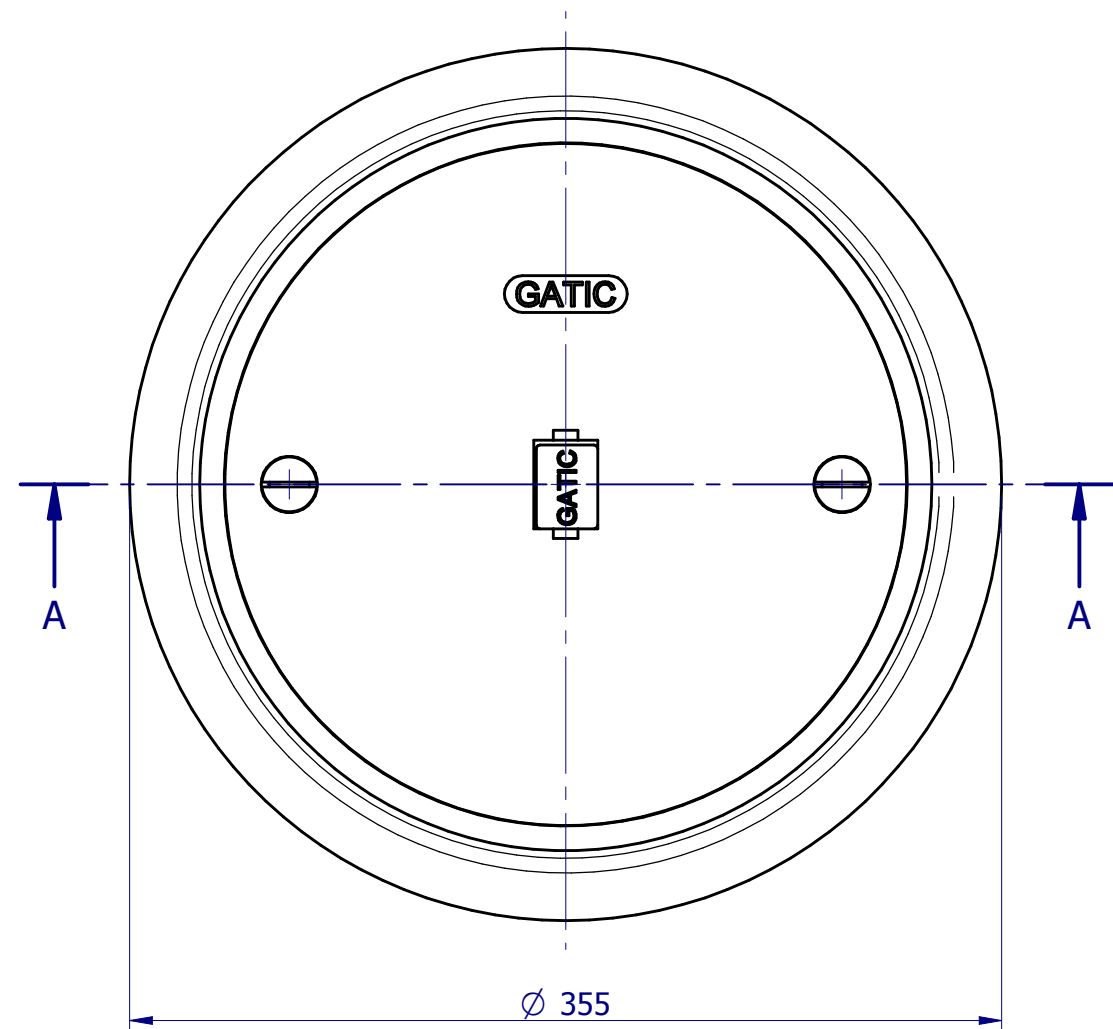


SECTION A-A



Item No.	Drwg No.	Rev.	Title	Material	Qty	Mass
1	1091	H	Ø229 C/O Frame Class D	Ductile Iron 500 - 7	1	12.8 kg
2	1092	G	Ø229 C/O Flushing Point Cover Class D	Ductile Iron 500 - 7	1	5.9 kg
3	2803	A	M10x50 Countersink Bolt	Stainless steel	2	0.0 kg
4	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	1	0.0 kg

REVISION	H	16-06-12	FRAME DRAWING REVISED	F.M.	M.B.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2° LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			DESIGNED:	S.S.	09-10-08	CODE:	GM300FP2	TITLE:	Ø229 C/O FLUSHING POINT COVER & FRAME ASSY CLASS D	
	DRAWN:	F.M.	12-01-09	SCALE:	N.T.S.					MATERIAL:	--	MASS:	18.8 kg				
	CHECKED:	S.S.	12-01-09	FORMAT:	A3					DRG. No.:	2333	REV:	H				
	APPROVED:	H.B.	12-01-09	SHEET:	1 of 1												
No	DATE	DESCRIPTION	BY	CKD.													

© Copyright : Gatic Pty Ltd - 2011